

(1929-2006)
In loving memory of Shri. Govindbhai S. Patel
The Pioneer of Cable Jointing Technology in India
The Founder of Dowell's and
3D brand Cable Lugs and Crimping Tools.





The Crimping people... since 1960



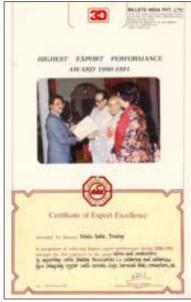
Electrical Research & Development Association



IS - 8309



Test Certificate for Cu. light duty terminals 120mm², 240mm² lugs



Highest Exporter Performance Award 1990 - 1991



All India Highest Export Performance Award 1991 - 92





Regional Trophy for Highest Exporter 2002 - 03

Highest Exporter Performance Award 1992 - 1993



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Tubular Cable Lugs Standard type, with inspection hole for copper conductors Extra long type, without inspection hole Economy series, without inspection hole for aluminum conductors Standard type, without inspection hole for copper conductors Extra wide palm, with inspection hole Stand New type without inspection hole for copper conductors ICF / CLW / DLW	1-3 4 5 6-8 9 10-13
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But t Connectors For parallel connection, without cable stopper For copper conductors, with & non-insulating sleeve	15 15
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The History

The Company was first established in 1950 by Mr. G. S Patel and started producing Cycle Rickshaws. Mr. Patel with his vast engineering background, subsequently diversified the company into manufacturing:

Stardelta Starters in 1954 Time Switches in 1961

Centrifugal Switches for Motors Components of KWH Meters Push-Button Switches for fans

Switchgears in 1958 introduced for the first time in India by us.

Terminals and Crimping Tools under the Dowell's Brand in 1963

and finally CRIMPING TECHNOLOGY SYSTEM with range of products from 1979. Mr. G. S. Patel supported by technical expertise from his son Mr. A. G. Patel an Electrical Engineer, pioneered this technology in India, which has applications in Electrical Cable joining.

The Introduction of Brand terminals, tools and accessories are the result of long awaited demand from the users, for the products with international standard backed by advanced technology. Mr. G. S. Patel and Mr. A. G. Patel took up the challenge with professional approach and established a manufacturing set-up, which is the only plant of its kind in India of fering wide range of products for cable termination.

The Present

In billets Elektro Werke Ltd., we design, develop manufacture and market our Brand CRIMPING TECHNOLOGY SYSTEM including Cable Joining Accessories, which are produced from basic Copper Cathodes to finished products under ONE ROOF.

Crimping is an advance technique of securing a Terminal/Connector to a conductor by using the special tool to give a perfect electrical joint for the cable to withstand any adverse condition.

Management: billets Elektro Werke Ltd. is professionally managed and at the helm are Mr. Ashok G. Patel, Managing director with over 25 years experience in the engineering field and Mr. Chirag A. Patel, Executive director with over 5 years experience.

Product Range:

CRIMPING TOOLS I CONNECTORS I TUBULAR CABLE LUGS I STAMPED CABLE LUGS I TUBULAR END SLEEVES FOR CABLES I APPLICATORS FOR HARNESS MANUFACTURERS. I WIRE/CABLE CUTTING TOOLS I CRIMPING TOOLS

We have successfully developed and established a market for import substitutes in India.

80% of our sales revenue comes from the international market and rest from the domestic market in following categories: Importers and Wholesalers | Electricity Boards | Projects | Refineries | OEMs | etc.

R&D

Accrued technical know-how from reputed manufacturers abroad in different areas of production and quality control with intense dedication to Research & Development during the past many years have enabled us to stay ahead of competition.

Recognition

We have proven recognition from satisfied Overseas Customer in Australia, New Zealand, Singapore, Myanmar, Hong Kong, Gulf Countries, South Africa, Kenya, Spain, Netherlands, Ireland and UK. who have been buying our products for the past 15 years steadfast with implicit faith in our quality and services.

ISO 9001 - 2000 we have standardized our quality control and inspection procedures as per ISO 9001 - 2000 and have also been certified by TUV.

We have also been winning several Export Excellence Awards from the government of India / EEPC.



The Future

We are in the process of expanding our product profile. we have also expanded our manufacturing capacity in the form of new tooling, automization and quality control equipments. Our aim for the future is to make Cable Lugs and Tools a globally recognized Brand.

Our Motto

The dimensions of our brand are

1. Quality 2. Consistency of Quality 3. Assured Deliveries. and to understand the exact needs of the users to recommend/guide them in the correct direction with latest available technique in cable Termination.

Quality Benefits of 3D Terminals

Don't compromise on quality for the sake of price. A cheap quality terminal can affect the optimum functioning of your product. At billets Elektro Werke Ltd. we have an experience of more than 40 years in designing and manufacturing cable terminals and crimping tools. We have stringent in-house quality and inspection standards. And we don't compromise...

- Conductivity: All our input raw materials are checked for conductivity. We only use ETP grade, 99.9% conductivity copper and 60% conductivity aluminum. Incoming material is checked for conductivity and dimensional accuracy.
- Finish: All terminals go through deburring and polishing operations to eliminate all sharp edges, which may otherwise hinder fixation on the conductor.
- Accuracy: Our tool room has two wire cutting EDM's (Charmilles, Germany), a machining center (Haas, USA), and
 two spark erosion machines, besides a wide array of lathes, milling machines, drilling machines, grinding machines
 etc. Our press tools are designed keeping in mind high accuracy. Productivity and quality. The result are lugs
 manufactured within the dimensional tolerance.
- Brazing: we use high quality brazing wire containing 2% silver. This ensures a high flowing rate after melting and an even layer. This leaves a brazing seam with no lumps that spoil the finish of the terminal or affect the crimpability. We also normalize the terminals after brazing and conduct a bend test at the seam to ensure that there is no cracking.



Crimpability: We ensure that our material is at the optimum softness so that operator
can crimp the terminal with minimal effort, at the same time ensures that it is hard
enough to sustain deformation.



• Plating: Our terminals have a tin coating of minimum 5 microns to ensure a shelf life of at least two years. Thickness is checked by Coulometric testing and salt spray tests.



• Insulation: Our insulation does not show any stress marks or colour changes even with extreme crimping. We also conduct heat aging and dielectric tests to ensure that the insulation does not degrade in high temperature environments.





Frequently Asked Questions

1. Which material is used for insulation of sheet metal terminals?

We use sleeves made out of PVC for insulating sheet metal terminals. The operating temperature for these lugs is from 60 degrees C to 100 degrees C.

For high temperature applications we can also provide Nylon or Polycarbonate insulating sleeves. For applications where there is a chance of the sleeve coming off due to vibrations (eg railway locomotive) we use a cooper sleeve under the PVC insulation, for the enhancing the rigidity.

2. Why is the colour of insulation different for various cable sizes? As per international practice in use, Red colour is for terminals of 1.5 Sq.mm, Blue colour is for terminals of 2.5 Sq.mm & Yellow colour is for terminals of 4-6 Sq.mm,

3. What are the Indian standard specifications for our products?

Indian standard specifications are formulated for Aluminum terminals only. At present specifications for copper or sheet metal terminals are not formulated.

IS 8308 - 1993 covers Aluminum In Line Connectors & IS 8309 - 1993 covers Aluminum Tubular Terminal Ends. We however have obtained license for aluminum cable lugs only.

We have also developed lugs and connectors as per DIN specifications, however we don't have certification for the same.

4. How do we know the purity of copper or Aluminum used in our products?

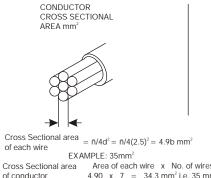
We manufacture our copper lugs and connectors from cathodes obtained from LME approved warehouses only. Our aluminum lugs and connectors are manufactured from ISI certified tube manufacturers, who use aluminum ingots of the highest purity.

We have in-house testing facilities to check the conductivity for copper and aluminum.

Does 99% copper content guarantee 99% IACS conductivity?

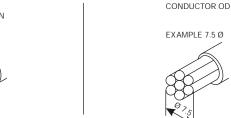
No. Conductivity is affected by the type of impurities content in balance 1%. It has been observed that 0.5% arsenic may bring down the conductivity to the tune of 50% to 60%

5. How to select the right lug for the right cable size?



Area of each wire x No. of wires $4.90 \text{ x } 7 = 34.3 \text{ mm}^2 \text{ i.e. } 35 \text{ mm}^2$





6. Flexible wire does not go into the barrel of the same size of terminal?

Outer diameter of flexible wire is maximum compared to the other (stranded or solid) shape. Our terminals are designed to easily receive stranded wires. It becomes difficult to insert the flexible wire into the barrel. Best practice is to form the wire with forming dies or use one higher size of terminal (however that may cause flashing). Use of terminals having easy entry barrels will also provide ease of insertion.

7. Why serrations are provided?

Serrations help in cutting oxide film formed over the conductor. (In case of aluminium the oxide film is formed at normal temperature or humidity). Serrations also help in providing better grip of the joint. However, we have taken the pull off test over the same size of crimped terminal, with and without serrations. Though the terminals without serrations withstand lesser pull off load, it is will within the limits of 4Kg./Sg.mm. The use of a corrosioninhibiting compound (3D-112, 3D-113) is a better option for breaking the oxide layer on the conductor.

How can corrosion after crimping be reduced or prevented? It can be prevented or reduced by applying special corrosion inhibiting compounds between the surfaces of different material being used in electrical circuit.



Crimping Techniques

- How Corrosion Inhibiting Compound (3D-112, 3D-113) should be used?
 Compound should be freely applied over the stripped portion of wire and also on the inside surface of barrel.
 Excess compound will seal the barrel mouth after crimping and in turn prevent the ingress of moisture or other contaminated substances present in the surrounding atmosphere.
 Compound is recommended to be used when aluminium lug is used with aluminium conductor.
- 2. How can we know that the crimped joint is proper or not? A properly crimped joint is one in which the compressed section of the joint is so tightly packed that it almost becomes homogenous. It can be ascertained by:
 - Pull Off Load Test Crimped joint should withstand the pull off load of 4Kg./Sq.mm. Say for 240 Sq.mm. cable, it should withstand $240 \times 4 = 960 \text{ Kg}$.
 - Joint Resistance As per IS 8337 the resistance of crimped joint on aluminium wire should not be more than the resistance across the length of the conductor equal to the length of barrel of the terminal. Visual Inspection Cut a section of the crimped portion and examine the section for air gaps between the conductors, or between the ID wall of the lug and the conductors. Presence of
- 3. Can insulted terminals be crimped with the tools meant for non-insulated terminals?

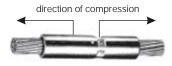
 NO. The tools designed for Non-insulated terminals will not properly crimp the terminals. It will also damage the insulating sleeve. The same logic applies for

air gaps indicates that the crimping is not homogenous. As shown in the picture:

4. What should be the direction of crimping, when crimping multiple crimps on longer barrel lugs? The direction of crimping should always be away from the palm portion of the barrel in the case of lugs, and should start from the centre in the case of connectors.



melting of the lug.

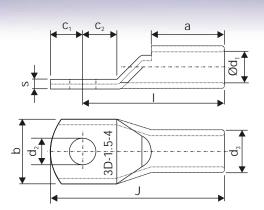


- 5. What should be the stripping length of conductor? It should be slightly more than the barrel length, which will give the rough idea whether the conductor has been fully inserted or not. However, wherever possible, it is recommended to use the terminals having inspection vent, which will show if the conductor is fully inserted or not.
- 6. Terminals having bigger stud hole (say 16-mm) can be used with smaller bolt (say 12-mm)?

 NO. When the smaller bolt is used with the terminal having higher stud hole, the bolt washer starts forming dish shape while tightening and does not exert proper pressure on the palm. This results in improper contact, which can lead to failure of the termination due to excess heat generation. This is illustrated by the picture below. The electrical contractor in this case had terminated the lug on a fuse gear with a considerably smaller area, resulting in
- 7. What is the importance of spring washer in any bolted connections?
 When the current flows through any conductive metal, heat is generated. The conducting metal expands when the heat is generated and contracts when the current stops flowing. Spring washer helps in maintaining proper pressure on bolted joints during expansion and contraction.
- 8. Can terminals be crimped without the recommended crimping tools?
 Our lugs and tools are designed to offer the best possible electrical and mechanical joint. We have found that some electricians and electrical contractors prefer using hammers or pliers to crimp a lug. This technique brought about just to save some expense, is absolutely NOT recommended by us. Mainly because hammering a terminal will not provide the adequate pull-off load strength.



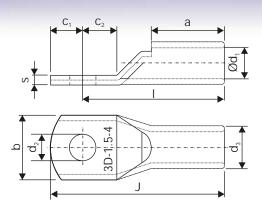
Standard Type, With Inspection Hole for Copper Conductors Material: E-copper



Conductor	Bolt Ø	3D				Dime	ensior	ns In r	nm				Tools	pcs
mm²		CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		\
			$d_{\scriptscriptstyle 1}$	$d_{\scriptscriptstyle 3}$	$d_{\scriptscriptstyle 2}$	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	1	J		
1.5	M 4 M 5 M 6	3D-2622 3D-2623 3D-2624	1.8 1.8 1.8	3.7 3.7 3.7	4.2 5.2 6.5	8 8 10	1.0 1.0 0.8	5 5 5	4 4 5	5 5 6	12 12 13	16 16 18	3D-17 3D-2 3D-117 3D-108	l I
2.5	M 4 M 5 M 6 M 8	3D-2625 3D-2627 3D-2628 3D-2629	2.4 2.4 2.4 2.4	4 4 4 4	4.2 5.2 6.5 8.2	8 8 10 11	1.0 1.0 0.8 0.7	7 7 7 7	4 4 5 7	5 5 6 8	14 14 15 17.5	18 18 20 24		100
4	M 5 M 5 M 6 M 8	3D-2630 3D-2632 3D-2631 3D-2633	3.1 3.1 3.1 3.1	4.8 4.8 4.8 4.8	5.2 5.2 6.5 8.2	10 9 10 12	1.0 1.0 1.0 0.8	7 7 7 7	5 5 5 6.5	6 6 6 8.5	15 15 15 17.5	20 20 20 24	3D-17 3D-2 3D-117 3D-108	
6	M 5 M 6 M 8	3D-2634 3D-2635 3D-2637	3.8 3.8 3.8	5.5 5.5 5.5	5.2 6.2 8.4	10 10 12	1.2 1.2 1.0	9 9 9	5 5 6	6 6 9	18 18 21	23 23 27	3D-2	100
10	M 5 M 6 M 8	3D-2642 3D-2643 3D-2645	4.5 4.5 4.5	6.2 6.2 6.2	5.2 6.5 8.4	12 12 12	1.2 1.2 1.2	9 9 9	6 6 6	7 7 9	19 19 21	25 25 27	3D-2 3D-88 3D-117 3D-108	I
16	M 5 M 6 M 8	3D-2652 3D-2653 3D-2655	5.4 5.4 5.4	7.1 7.1 7.1	5.2 6.5 8.4	12 12 12	1.4 1.4 1.4	12 12 12	7 7 7	7 7 9	23 23 25	30 30 32	3D-2	100
25	M 6 M 8 M 8 M 10 M 12	3D-2663 3D-2665 3D-2666 3D-2668 3D-2670	6.8 6.8 6.8 6.8	8.8 8.8 8.8 8.8	6.5 8.4 8.4 10.5 13	13 13 16 16 18	2.0 2.0 1.6 1.6 1.4	12 12 12 12 12	7 7 10 10 12	7 9 11 11 13	23 25 27 27 29	30 32 37 37 41	3D-88 3D-117 3D-108 3D-100	



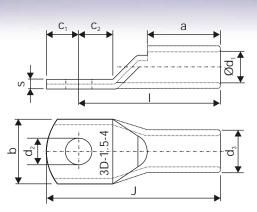
Standard Type, With Inspection Hole for Copper Conductors
Material: E-copper



Conductor	Bol	t Ø	3D				Dim	ensio	ns in	mm				Tools	pcs
mm²	T		CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		\
				$d_{\scriptscriptstyle 1}$	$d_{\scriptscriptstyle 3}$	$d_{\scriptscriptstyle 2}$	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	1	J		
35	M	6	3D-2673	8.2	10.6	6.5	15	2.4	12	9	9	26	35	3D-117	100
	M	6	3D-2674	8.2	10.6	6.5	15	2.4	15	9	9	29	38	3D-88	
	М	8	3D-2676	8.2	10.6	8.4	15	2.4	12	9	9	26	35	3D-108	
	М	8	3D-2677	8.2	10.6	8.4	15	2.4	15	9	9	29	38	3D-100	
	М	10	3D-2679	8.2	10.6	10.2	15	2.4	15	9	11	31	40		
	M	10	3D-2680	8.2	10.6	10.5	18	2.0	12	10	11	28	38		
	M	10	3D-2681	8.2	10.6	10.5	18	2.0	15	10	11	31	41		
	М	12	3D-2683	8.2	10.6	13	20	1.8	15	12	13	33	45		
50	M	6	3D-2687	10	12.8	6.5	18	2.8	16	10	11	33	43	3D-117	100
	M	8	3D-2689	10	12.8	8.4	18	2.8	16	10	11	33	43	3D-88	
	М	10	3D-2691	10	12.8	10.5	18	2.8	16	10	11	33	43	3D-100	
	М	12	3D-2693	10	12.8	13	20	2.5	16	12	13	35	47		
	М	12	3D-2695	10	12.8	12.5	18	2.8	16	12	13	35	47		
70	M	6	3D-2697	11.2	14.7	6.5	21	3.5	18	12	13	38	50	3D-117	25
	M	8	3D-2698	11.2	14.7	8.4	21	3.5	18	12	13	38	50	3D-88	
	M	10	3D-2699	11.2	14.7	10.5	21	3.5	18	12	13	38	50	3D-108	
	М	12	3D-2700	11.2	14.7	13	21	3.5	18	12	13	38	50	3D-100	
	М	14	3D-2704	11.2	14.7	15	28	2.2	18	16	16	41	57		
	M	16	3D-2705	11.2	14.7	17	28	2.2	18	16	16	41	57		
95	M	8	3D-2708	13.5	17.4	8.4	25	3.9	20	13	13	42	55	3D-117	25
	М	10	3D-2709	13.5	17.4	10.5	25	3.9	20	13	13	42	55	3D-100	
	М	12	3D-2712	13.5	17.4	13	25	3.9	20	13	13	42	55		
	М	14	3D-2713	13.5	17.4	15	28	3.2	20	16	16	45	61		
	М	16	3D-2715	13.5	17.4	17	28	3.2	20	16	16	45	61		
120	М	8	3D-2716	15.0	19.4	8.4	28	4.4	22	14	14	46	60	3D-117	25
	M	10	3D-2717	15.0	19.4	10.5	28	4.4	22	14	14	46	60	3D-88	
	M	12	3D-2719	15.0	19.4	13	28	4.4	22	14	14	46	60	3D-108	
	M	14	3D-2721	15.0	19.4	15	28	4.4	22	16	16	48	64	3D-100	
	M	16	3D-2722	15.0	19.4	17	28	4.4	22	16	16	48	64		



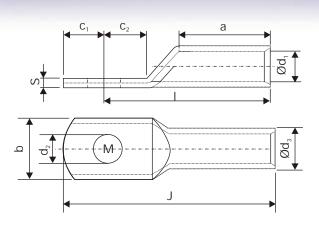
Standard Type, With Inspection Hole for Copper Conductors Material: E-copper



Conductor	Bol	t Ø	3D				Dim	ensic	ns in	mm				Tools	pcs
mm²	T		CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		
				d ₁	$d_{\scriptscriptstyle 3}$	$d_{\scriptscriptstyle 2}$	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	1	J		
150	M	8	3D-2726	16.5	21.2	8.4	30	4.7	26	16	16	53	69	3D-117	10
	М	10	3D-2727	16.5	21.2	10.5	30	4.7	26	16	16	53	69	3D-88	
	М	12	3D-2729	16.5	21.2	13	30	4.7	26	16	16	53	69	3D-108	
	М	14	3D-2732	16.5	21.2	15	30	4.7	26	16	16	53	69	3D-100	
	М	16	3D-2733	16.5	21.2	17	30	4.7	26	16	16	53	69		
	М	20	3D-2734	16.5	21.2	21	34	4.3	26	19	23	60	79		
185	М	10	3D-2736	18.5	23.5	10.5	34	5	32	17	17	61	78	3D-117	10
	М	12	3D-2737	18.5	23.5	13	34	5	32	17	17	61	78	3D-108	
	M	14	3D-2738	18.5	23.5	15	34	5	32	17	17	61	78	3D-100	
	М	16	3D-2741	18.5	23.5	17	34	5	32	17	17	61	78		
	М	20	3D-2743	18.5	23.5	21	34	5	32	17	17	61	78		
240	M	10	3D-2747	21	26.5	10.5	38	5.5	38	20	20	72	92	3D-117	10
	M	12	3D-2748	21	26.5	13	38	5.5	38	20	20	72	92	3D-100	
	М	14	3D-2749	21	26.5	15	38	5.5	38	20	20	72	92		
	M	16	3D-2750	21	26.5	17	38	5.5	38	20	20	72	92		
	М	20	3D-2751	21	26.5	21	38	5.5	38	20	20	72	92		
300	М	12	3D-2754	23.5	30	13	43	6.5	42	22	22	79	101	3D-117	5
	M	14	3D-2755	23.5	30	15	43	6.5	42	22	22	79	101		
	M	16	3D-2756	23.5	30	17	43	6.5	42	22	22	79	101		
	M	20	3D-2757	23.5	30	21	43	6.5	42	22	22	79	101		
400	M	12	3D-2760	26.8	34.8	13	50.1	8	44	26	26	88	114	3D-117	5
	M	14	3D-2761	26.8	34.8	15	50.1	8	44	26	26	88	114	3D-100	
	M	16	3D-2762	26.8	34.8	17	50.1	8	44	26	26	88	114		
	M	16	3D-2763	26.8	34.8	17	50.1	8	44	22	27	83	105		
	M	20	3D-2764	26.8	34.8	21	50.1	8	44	22	27	83	105		
F.00	M	20	3D-2765	26.8	34.8	21	50.1	8	44	26	26	88	114	2D 400	_
500	M	16	3D-2769	30	39	17	56	9	48	28	28	96		3D-120	5
(30	M	20	3D-2770	30	39	21	56	9	48	28	28	96	124	2D 120	_
630	M	16	3D-2773	35	45 45	17	65	10	56	33	33	111	144	3D-120	5
	M	20	3D-2774	35	45	21	65	10	56	33	33	111	144		



Extra Long Type, W/O Inspection Hole Material: E-copper Surface: Tin Plated



Conductor	Во	lt Ø	3D			D	imer	nsion	ıs in I	mm				Tools	pcs
	E	J	CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		\Diamond
mm²				d ₁	d_3	d ₂	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	I	J		
25	М	8	3D-2340	7	9	8.2	13	2.0	16	8	12	33	41	3D-7	50
	М	10	3D-2340A	7	9	10.2	13	2.0	16	8	12	33	41	3D-88	
35	М	8	3D-2341	8	10.6	8.2	15	2.6	20	9	14	39	48	3D-7	50
	М	10	3D-2341A	8	10.6	10.2	15	2.6	20	9	14	39	48	3D-124	
50	М	8	3D-2342	9.2	12.2	8.2	17	3.0	26	10	16	49	59	3D-7	50
	М	10	3D-2342A	9.2	12.2	10.2	17	3.0	26	10	16	49	59	3D-88	
	М	12	3D-2342B	9.2	12.2	12.7	17	3.0	26	10	16	49	59		
70	М	10	3D-2343	11.5	15	10.2	20	3.5	28	12	19	54	66	3D-7	25
	М	12	3D-2343A	11.5	15	12.7	20	3.5	28	12	19	54	66		
95	М	12	3D-2344	12.8	17	12.7	24	4.2	32	12	20	62	74	3D-7	25
	М	16	3D-2344A	12.8	17	16.2	24	4.2	32	12	20	62	74	3D-124	
120	М	12	3D-2345	14.8	19.6	12.7	28	4.8	35	14	23	68	82	3D-7	25
	М	16	3D-2345A	14.8	19.6	16.2	28	4.8	35	14	23	68	82	3D-88	
150	М	12	3D-2346	16	21.2	12.7	30	5.2	38	14	24	72	86	3D-7	25
	М	16	3D-2346A	16	21.2	16.2	30	5.2	38	14	24	72	86	3D-108	
185	М	12	3D-2347	18	24	12.7	34	6.0	43	17	23	78	95	3D-7	20
	М	16	3D-2347A	18	24	16.2	34	6.0	43	17	23	78	95	3D-108	
	М	20	3D-2347B	18	24	21	34	6.0	43	17	23	78	95	3D-124	
240	М	16	3D-2348	22	28	16.2	40	6.0	50	20	30	92	112	3D-7	10
	М	20	3D-2348A	22	28	21	40	6.0	50	20	30	92	112		
300	М	16	3D-2998	24.5	32	17	48	7.5	50	19	22	97	119	3D-7	5
	М	20	3D-2999	24.5	32	21	48	7.5	50	19	22	100	122	3D-124	
400	М	16	3D-3000	27.5	38.5	17	55	11.0	70	25	25	115	140	3D-124	5
	М	20	3D-3000A	27.5	38.5	21	55	11.0	70	25	25	115	140		





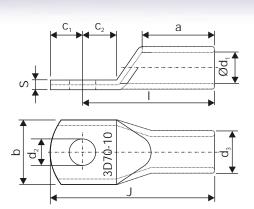


C ₁ C ₂	a tpØ

	Bolt (Ø	3D	Dimensions in mm										Tools	pcs
mm²	T	ı	CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		\Diamond
				$d_{\scriptscriptstyle 1}$	$d_{\scriptscriptstyle 3}$	$d_{\scriptscriptstyle 2}$	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	1	J		
2.5	М	5	3D-2501	2.3	3.8	5.2	9	1.0	7	5	5	15	20	3D-17 3D-2	100
4	М	6	3D-2502	3.1	4.8	6.4	11	1.0	7	6	6	16	22	3D-17 3D-2	100
6	М	6	3D-2503	3.8	5.5	6.4	11	1.0	9	6	6	18	24	3D-17 3D-2	100
10	M	6	3D-2504	4.5	6.2	6.4	11	1.3	9	6	6	18	24	3D-2	100
16	М	6	3D-2505	5.4	7.1	6.4	11	1.6	12	6	8	24	30	3D-2	50
	М	6	3D-2506	7	9	6.4	13	2.0	12	8	12	29	37	3D-116	50
35		6 8	3D-2507 3D-2508	8 8	10 10	6.4 8.2	15 15	2.0 2.0	12 12	8 8	12 12	29 29	37 37	3D-116 3D-88 3D-125	50
	Μ	6 8 10	3D-2509 3D-2510 3D-2511	9.2 9.2 9.2	11.2 11.2 11.2	6.4 8.2 10.2	16 16 16	2.0 2.0 2.0	16 16 16	9 9 9	12 12 12	36 36 36	45 45 45	3D-7	50
70 N	M M	8 10 12	3D-2512 3D-2513 3D-2514	11.5 11.5 11.5	13.8 13.8 13.8	8.2 10.2 12.7	20 20 20	2.3 2.3 2.3	18 18 18	13 13 13	15 15 15	43 43 43	56 56 56	3D-116 3D-88 3D-125	25
95 N	M 1	10	3D-2515 3D-2516	12.8 12.8	15.6 15.6	10.2 12.7	23 23	2.8	20 20	13	15 15	45 45	58 58	3D-7	25
120 N	M ²	10 12 16	3D-2517 3D-2518 3D-2519	14.8 14.8 14.8	17.8 17.8 17.8	10.2 12.7 16.2	26 26 26	3.0 3.0 3.0	22 22 22	14 14 14	16 16 16	48 48 48	62 62 62	3D-116 3D-88 3D-125	25
l N	M ⁻	10 12 16	3D-2520 3D-2521 3D-2522	16 16 16	19.6 19.6 19.6	10.2 12.7 16.2	28 28 28	3.6 3.6 3.6	26 26 26	15 15 15	18 18 18	55 55 55	70 70 70	3D-7	25
		12 16	3D-2523 3D-2524	18 18	22 22	12.7 16.2	32 32	4.0 4.0	28 28	21 21	21 21	62 62	83 83	3D-116 3D-125	20
		16 20	3D-2525 3D-2526	22 22	26 26	16.2 20.3	38 38	4.0 4.0	34 34	24 24	24 24	73 73	97 97	3D-116	10
		16 20	3D-2527 3D-2528	24 24	28.7 28.7	16.2 20.3	42 42	4.7 4.7	37 37	25 25	25 25	78 78	103 103	3D-116 3D-125	5
400 N	M 2	20	3D-2529	28	33.2	20.3	49	5.2	44	27	27	89	116	3D-116 3D-125	5
500 N	M 2	20	3D-2530	30	36	20.3	53	6.0	48	27	27	95	122	3D-121	5
630 N	M 2	20	3D-2531	35	41.5	20.3	61	6.5	53	31	33	106	137	3D-121	5
800	BLk	- 1	3D-2532	39	46.3		67	7.3	68	7	5		165	3D-121	10
1000	BLk	(3D-2533	43	53.8		76	10.8	90		0		210	3D-121	10



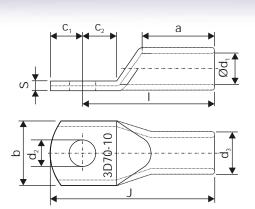
Standard New Type, W/O Inspection Hole for Copper Conductors
Material: Electrolytic Copper



Conductor	Bol	lt Ø	3D				Dime	nsio	ns In I	mm				Tools	pcs
mm²	T	}	CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		\
				d ₁	d ₃	$d_{\scriptscriptstyle 2}$	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	1	J		
6	М	5	3D-2149	3.5	6.5	5.5	10	2.3	9	6.5	7.5	21	27.5	3D-2	100
	М	6	3D-2150	3.5	6.5	6.5	12	1.9	9	6.5	7.5	21	27.5	3D-17	
	М	8	3D-2110	3.5	6.5	8.5	15	1.5	9	10	10	23	33	3D-117	
	M	10	3D-2158	3.5	6.5	10.5	17	1.4	9	12	12	25	37	3D-108	
	M	12	3D-2159	3.5	6.5	13	19	1.2	9	13	13	28	41		
10	М	5	3D-2041	4.5	7	5.5	12	1.8	10	6.5	7.5	22	28.5	3D-2	100
	M	6	3D-2183	4.5	7	6.5	12	1.8	10	6.5	7.5	22	28.5	3D-117	
	М	8	3D-2184	4.5	7	8.5	15	1.5	10	10	10	25	35	3D-88	
	M	10	3D-2160	4.5	7	10.5	17	1.3	10	12	12	27	39	3D-108	
1.0	M	12	3D-2161	4.5	7	13	19	1.2	10	13	13	29	42	20.0	100
16	M	5	3D-2185	5.5	8.5	5.5	12	2.7	13	5.5	6.5	26	31.5	3D-2	100
	M M	6 8	3D-2186 3D-2187	5.5 5.5	8.5 8.5	6.5 8.5	12 15	2.7 2.2	13 13	6.25 8.5	7.5 9.5	27 29	37.5	3D-117 3D-88	
	M	10	3D-2167 3D-2162	5.5	8.5	10.5	17	1.9	13	10.5	11.5	31	41.5	3D-00	
	M	12	3D-2162 3D-2163	5.5	8.5	13	19	1.7	13	10.5	13	33	45	30-100	
25	M	5	3D-2165	7	10	5.5	14	2.8	15	7.5	7.5	30	37.5	3D-117	25
20	M	6	3D-2189	7	10	6.5	14	2.8	15	7.5	7.5	30	37.5	3D-88	100
	М	8	3D-2190	7	10	8.5	16	2.5	15	10	10	32	42	3D-108	100
	М	10	3D-2191	7	10	10.5	18	2.2	15	12	12	34	46		100
	М	12	3D-2166	7	10	13	19	2.1	15	13	13	35	48		25
	М	14	3D-2167	7	10	15	21	1.9	15	14.5	14.5	38	52.5		25
35	М	6	3D-2192	8.5	12	6.5	17	3.3	17	7.5	7.5	32	39.5	3D-117	100
	М	8	3D-2193	8.5	12	8.5	17	3.3	17	10	10	34	44	3D-88	100
	М	10	3D-2014	8.5	12	10.5	19	2.9	17	12	12	37	49	3D-100	100
	М	12	3D-2168	8.5	12	13	21	2.6	17	13	13	38	51		100
	М	14	3D-2169	8.5	12	15	21	2.6	17	14.5	14.5	40	54.5		25
	М	16	3D-2006	8.5	12	17	26	2.1	17	16	16	42	58		25



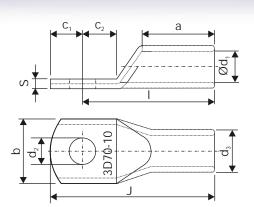
Standard New Type, W/O Inspection Hole for Copper Conductors Material: Electrolytic Copper Surface: Tin Plated



Conductor	Bol	lt Ø	3D				Dime	nsior	ns In	mm				Tools	pcs
mm²	T]	CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		\
				d ₁	$d_{\scriptscriptstyle 3}$	$d_{\scriptscriptstyle 2}$	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	1	J		
50	М	6	3D-2001	10	14	6.5	20	3.7	19	10	10	37	47	3D-117	25
	М	8	3D-2003	10	14	8.5	20	3.7	19	10	10	37	47	3D-88	50
	М	10	3D-2004	10	14	10.5	20	3.7	19	12	12	39	51	3D-100	50
	М	12	3D-2170	10	14	13	23	3.2	19	13	13	43	56		50
	М	14	3D-2171	10	14	15	23	3.2	19	14.5	14.5	45	59.5		25
	M	16	3D-2007	10	14	17	28	2.7	19	16	16	46	62		25
70	M	20	3D-2008	10	14	21	30	2.5	19	19	19	48	67	00 447	25
70	M	6	3D-2005	12	16.5	6.5	23	4.3	21	10	10	43	53	3D-117	25
	M	8	3D-2121	12	16.5	8.5	23	4.3	21	10	10	43	53	3D-88	50
	M M	10 12	3D-2164 3D-2188	12 12	16.5 16.5	10.5 13	23	4.3	21 21	12 13	12 13	44	56 59	3D-100	50 50
	M	14	3D-2100 3D-2172	12	16.5	15	23	4.3	21	14.5	14.5	46 48	62.5		25
	M	16	3D-2172 3D-2173	12	16.5	17	28	3.6	21	14.5	14.5	50	66		25
	M	20	3D-2173 3D-2129	12	16.5	21	30	3.3	21	19	19	53	72		25
95	M	8	3D-2015	13.5	18	8.5	26	4.2	25	12	12	48	60	3D-117	25
	M	10	3D-2018	13.5	18	10.5	26	4.2	25	12	12	48	60	3D-88	50
	М	12	3D-2019	13.5	18	13	26	4.2	25	13	13	49	62	3D-100	50
	М	14	3D-2174	13.5	18	15	26	4.2	25	14.5	14.5	51	65.5		25
	М	16	3D-2175	13.5	18	17	28	3.9	25	16	16	54	70.0		50
	М	20	3D-2130	13.5	18	21	36	3	25	22	22	60	82.0		25
120	М	8	3D-2020	15	19.5	8.5	28	4.3	26	14	14	51	65	3D-117	25
	М	10	3D-2021	15	19.5	10.5	28	4.3	26	14	14	51	65	3D-88	50
	М	12	3D-2022	15	19.5	13	28	4.3	26	14	14	51	65	3D-100	50
	М	14	3D-2023	15	19.5	15	28	4.3	26	15	15	52	67		25
	М	16	3D-2035	15	19.5	17	30	4.0	26	16	16	54	70		50
	M	20	3D-2176	15	19.5	21	36	3.326		22	22	63	85		25



Standard New Type, W/O Inspection Hole for Copper Conductors
Material: Electrolytic Copper



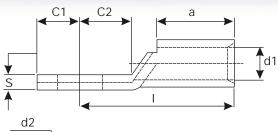
Conductor	Bol	t Ø	3D				Dir	mens	ions i	n mr	n			Tools	pcs
mm²	T]	CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	Stud Dist- ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		\Diamond
				d ₁	$d_{\scriptscriptstyle 3}$	$d_{\scriptscriptstyle 2}$	b	S	а	$C_{\scriptscriptstyle 1}$	C_2	I	J		
150	М	8	3D-2036	16.5	21	8.5	31	4.2	30	14	14	56	70	3D-117	10
	М	10	3D-2037	16.5	21	10.5	31	4.2	30	14	14	56	70	3D-100	10
	М	12	3D-2038	16.5	21	13	31	4.2	30	15	15	57	72		25
	М	14	3D-2039	16.5	21	15	31	4.2	30	15	15	57	72		10
	М	16	3D-2040	16.5	21	17	31	4.2	30	16	16	58	74		10
	М	20	3D-2177	16.5	21	21	36	3.6	30	22	22	66	88		10
185	М	10	3D-2042	19	24	10.5	35	4.8	30	18	18	65	83	3D-117	10
	M	12	3D-2043	19	24	13	35	4.8	30	18	18	65	83	3D-100	10
	М	14	3D-2044	19	24	15	35	4.8	30	18	18	65	83		10
	M	16	3D-2045	19	24	17	35	4.8	30	18	18	65	83		25
	М	20	3D-2046	19	24	21	39	4.3	30	22	22	69	91		10
240	М	10	3D-2047	21	26	10.5	38	5	35	19	21.5	72	93.5	3D-117	10
	М	12	3D-2048	21	26	13	38	5	35	19	21.5	72	93.5	3D-100	10
	М	14	3D-2049	21	26	15	38	5	35	19	21.5	72	93.5		10
	М	16	3D-2050	21	26	17	38	5	35	19	21.5	72	93.5		25
	М	20	3D-2051	21	26	21	38	5	35	19	21.5	72	93.5		10
300	М	12	3D-2052	23.5	29.5	13	43	5.8	44	24	24	87	111	3D-117	5
	М	14	3D-2053	23.5	29.5	15	43	5.8	44	24	24	87	111	3D-100	
	M	16	3D-2122	23.5	29.5	17	43	5.8	44	24	24	87	111		
	М	20	3D-2131	23.5	29.5	21	43	5.8	44	24	24	87	111		
400	M	12	3D-2123	27	34	13	49	6.8	44	24	24	90	114	3D-117	5
	M	14	3D-2124	27	34	15	49	6.8	44	24	24	90	114	3D-100	
	M	16	3D-2125	27	34	17	49	6.8	44	24	24	90	114		
	M	20	3D-2109	27	34	21	49	6.8	44	24	24	90	114		

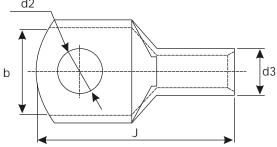


Extra wide palm type Surface - Tin Plated









Conductor	Bolt ø	3D				Din	nensior	ns in mi	m			
mm²	T	Cat.No.	Barrel ID d1	Barrel Length	Palm Width	Stud Size	Barrel OD	Stud Distance From top C1	Stud Distance From Barrel <i>C2</i>	Cree Page distance	Total Length	Palm thick- ness
			a i	u		uz.	45	01	02	,	<u> </u>	
6	10	3D-2638	3.8	9	16	10.2	6.2	9	11	23	32	2.4
10	10	3D-2648	4.7	10	16	10.5	7.1	9	10	23	32	2.4
16	10	3D-2658	5.5	12	16	10.5	7.9	10	10	26	36	2.4
16	12	3D-2659	5.5	12	18	13	8.5	12	12	28	40	3

Tubular Cables Lugs

90° Angle Tube Dimensions as per DIN 46235

Material: Electrolytic Copper



Tubular Cable Lugs

45° Angle Tube Dimensions as per DIN 46235

Material: Electrolytic Copper Surface: Electro Tinned



Compression Cable Lugs

For Copper Conductors According To Din 48 201,

Tube Dimensions : Din 46 235

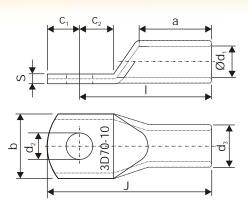
Material: E Copper

Surface: Tin Plated, Alternatively Copper Finish

Type: With Two Long Holes In The Palm



Standard New Type, W/O Inspection Hole for Copper Conductors Material: Electrolytic Copper Surface: Tin Plated





Copper Tubular Terminal Ends for solderless crimpling to Copper Conductors

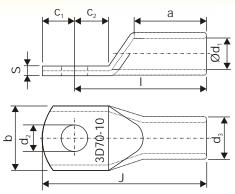
REF:	I.C.F	
REF.	1.0.1	

	Copper lub	uiai termina	LIIUSI	30100	1033 61111	ipinig to	Coppe	Corida	51013		KL	F : I.C.F.
	Conductor	3D				Dir	mensio	ns in m	m			
	mm²	CAT NO.	d ₁	а	b	$d_{\scriptscriptstyle 2}$	$d_{\scriptscriptstyle 3}$	C_1	C_2	k	J	S
	17-5	3D-5042	6.0	14.0	11.9	5.2	8.5	6.0	10.0	3	33	2.5
	17-6	3D-5043	6.0	14.0	11.9	6.5	8.5	6.0	10.0	3	33	2.5
	17-8	3D-5044	6.0	14.0	16.0	8.2	8.5	9.0	11.0	3	37	1.7
	17-10	3D-5045	6.0	11.0	16.0	10.2	8.5	9.0	11.0	3	37	1.7
	23-5	3D-5046	7.1	18.0	14.3	5.2	10.2	7.0	10.0	4	39	3.1
	23-6	3D-5047	7.1	18.0	14.3	6.5	10.2	7.0	10.0	4	39	3.1
	23-8	3D-5048	7.1	18.0	14.3	8.2	10.2	7.0	10.0	4	39	3.1
	23-10	3D-5049	7.1	18.0	19.0	10.2	10.2	10.0	12.0	4	44	2.2
	23-29-5	3D-5050	8.0	18.0	16.3	5.2	11.7	8.0	11.0	4	41	3.7
	29-6	3D-5051	8.0	18.0	16.3	6.5	11.7	8.0	11.0	4	41	3.7
	29-8	3D-5052	8.0	18.0	16.3	8.2	11.7	8.0	11.0	4	41	3.7
	29-10	3D-5053	8.0	18.0	20.0	10.2	11.7	11.0	14.0	4	47	2.8
	29-13	3D-5054	8.0	18.0	20.0	13.0	11.7	11.0	14.0	4	47	2.8
	45-5	3D-5055	9.8	18.0	19.3	5.2	13.7	10.0	10.0	5	43	3.9
	45-6	3D-5056	9.8	18.0	19.3	6.5	13.7	10.0	10.0	5	43	3.9
	45-8	3D-5057	9.8	18.0	19.3	8.2	13.7	10.0	10.0	5	43	3.9
	45-10	3D-5058	9.8	18.0	19.3	10.2	13.7	10.0	10.0	5	43	3.9
	45-13	3D-5059	9.8	18.0	22.0	13.0	13.7	11.0	14.0	5	48	3.2
	57-6	3D-5060	11.1	24.0	22.2	6.5	15.8	11.0	15.0	6	56	4.7
i	57-8	3D-5061	11.1	24.0	22.2	8.2	15.8	11.0	15.0	6	56	4.7
ļ	57-10	3D-5062	11.1	24.0	22.2	10.2	15.8	11.0	15.0	6	56	4.7
	57-13	3D-5062	11.1	24.0	22.2	13.0	15.8	11.0	15.0	6	56	4.7
	75-6	3D-5063	12.6	24.0	25.0	6.5	17.8	13.0	15.0	6	58	5.2
	75-8	3D-5064	12.6	24.0	25.0	8.2	17.8	13.0	15.0	6	58	5.2
	75-10	3D-5065	12.6	24.0	25.0	10.2	17.8	13.0	15.0	6	58	5.2
q	75-13	3D-5066	12.6	24.0	25.0	13.0	17.8	13.0	15.0	6	58	5.2
ı			0.				50.	100	100	180	100	STREET, SQUARE,



Standard New Type, W/O Inspection Hole for Copper Conductors Material: Electrolytic Copper Surface: Tin Plated



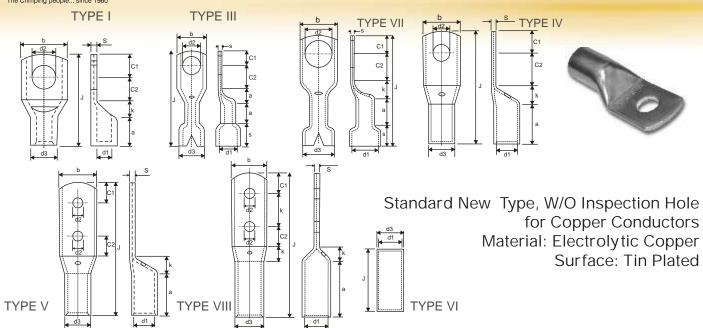


Copper Tubular Terminal Ends for solderless crimpling to Copper Conductors

REF : I.C.F.

copper lubi	ular termina	LIIUSIC	301001	icaa ciiii	ipiniy tt	Coppe	Condu	51013		RE	F : I.C.F.
Conductor	3D				Dir	mensio	ns in m	m			
mm²	CAT NO.	d ₁	а	b	$d_{\scriptscriptstyle 2}$	d ₃	C_1	C_2	k	J	S
*											
90-6	3D-5067	13.7	24.0	26.9	6.5	19.1	13.0	16.0	6	59	5.4
90-8	3D-5068	13.7	24.0	26.9	8.2	19.1	13.0	16.0	6	59	5.4
90-10	3D-5069	13.7	24.0	26.9	10.2	19.1	13.0	16.0	6	59	5.4
90-13	3D-5070	13.7	24.0	26.9	13.0	19.1	13.0	16.0	6	59	5.4
110-6	3D-5071	15.3	24.0	29.6	6.5	20.9	15.0	17.0	6	62	5.6
110-8	3D-5072	15.3	24.0	29.6	8.2	20.9	15.0	17.0	6	62	5.6
110-10	3D-5073	15.3	24.0	29.6	10.2	20.9	15.0	17.0	6	62	5.6
110-13	3D-5074	15.3	24.0	29.6	13.0	20.9	15.0	17.0	6	62	5.6
146-8	3D-5075	17.5	29.0	34.0	8.2	24.0	17.0	18.0	7	71	6.5
146-10	3D-5076	17.5	29.0	34.0	10.2	24.0	17.0	18.0	7	71	6.5
146-12	3D-5077	17.5	29.0	34.0	13.0	24.0	17.0	18.0	7	71	6.5
146-16	3D-5078	17.5	29.0	34.0	17.0	24.0	17.0	18.0	7	71	6.5
183-10	3D-5079	19.8	29.0	38.2	10.2	26.9	18.0	21.0	8	76	7.1
183-12	3D-5080	19.8	29.0	38.2	13.0	26.9	18.0	21.0	8	76	7.1
183-16	3D-5081	19.8	29.0	38.2	17.0	26.9	18.0	21.0	8	76	7.1
225-10	3D-5082	21.9	29.0	42.2	10.2	29.7	21.0	24.0	9	83	7.8
225-12	3D-5083	21.9	29.0	42.2	13.0	29.7	21.0	24.0	9	83	7.8
225-16	3D-5084	21.9	29.0	42.2	17.0	29.7	21.0	24.0	9	83	7.8
225-20	3D-5085	21.9	29.0	42.2	21.0	29.7	21.0	24.0	9	83	7.8
299-12	3D-5086	25.4	29.0	48.5	13.0	34.0	24.0	26.0	10	89	8.6
299-16	3D-5087	25.4	29.0	48.5	17.0	34.0	24.0	26.0	10	89	8.6
299-20	3D-5088	25.4	29.0	48.5	21.0	34.0	24.0	26.0	10	89	8.6
366-12	3D-5089	28.0	38.0	53.6	13.0	37.6	27.0	29.0	11	105	9.6
366-16	3D-5090	28.0	38.0	53.6	17.0	37.6	27.0	29.0	11	105	9.6
366-20	3D-5091	28.0	38.0	53.6	21.0	37.6	27.0	29.0	11	105	9.6
437-12	3D-5092	30.5	38.0	59.1	13.0	41.7	29.0	32.0	12	111	11.2
437-16	3D-5093	30.5	38.0	59.1	17.0	41.7	29.0	32.0	12	111	11.2
437-20	3D-5094	30.5	38.0	59.1	21.0	41.7	29.0	32.0	12	111	11.2





	Copper Tubular	Terminal Ends for	or solderless crimpling	to Copper Conductors
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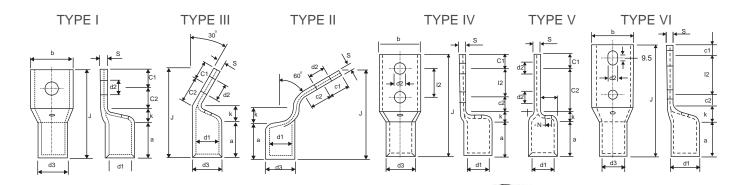
	Copper Tubi	ular Termina	l Ends	for solo	derless	crimpl	ing to	Coppe	r Cond	uctors			REF:	C.L.W
	Conductor	3D					Dim	ensio	ns in r	nm				
	mm²	CAT NO.	d ₁	а	b	d_2	d ₃	C_1	C_2	k	Туре	J	S	
	3-3	3D-5016	2.6	5.5	7.0	3.2	4.6	3.5	6.5		ļ	15.5	1.6	
	3-3	3D-5017	2.6	5.5	5.0	3.2	4.6	2.5	6.5		I	14.5	2.0	
	3-4	3D-5018	2.6	5.5	7.3	4.2	4.6	4.0	6.5		I	16.0	1.5	
	3-4	3D-5019	2.6	5.5	8.0	4.2	4.6	4.0	6.5		I	16.0	1.4	
	3-5	3D-5020	2.6	5.5	8.0	5.2	4.6	4.0	6.5		II	16.0	1.4	
	3-6	3D-5021	2.6	8.0	10.0	6.2	5.0	5.0	10.0	3	III	34.0	1.4	
	10-6	3D-5022	5.0	10.0	10.0	6.2	7.0	7.0	11.0	4	VII	40.0	2.0	
	10-8	3D-5023	5.0	10.0	12.0	8.2	7.0	7.0	11.0	4	VII	40.0	1.6	
	10-10	3D-5024	5.0	10.0	14.0	10.2	7.0	7.0	11.0	4	VII	40.0	1.4	
	25-6	3D-5025	8.0	16.0	15.0	6.2	10.0	10.0	14.0	5	IV	45.0	2.0	
	25-8	3D-5026	8.0	16.0	15.0	8.2	10.0	10.0	14.0	5	IV	45.0	2.0	
	35-8	3D-5027	9.6	20.0	17.0	8.2	12.0	14.0	21.0	5	IV	60.0	2.4	
	50-10	3D-5028	10.8	20.0	20.0	10.5	14.0	14.0	20.0	6	IV	60.0	3.2	
	50-14	3D-5029	10.8	20.0	20.0	15.0	14.0	14.0	20.0	6	IV	60.0	3.2	
i	70-10	3D-5030	12.8	25.0	24.0	11.0	17.0	12.0	18.0	10	IV	65.0	4.2	
1	120-13	3D-5031	17.0	30.0	32.0	14.0	22.2	18.0	27.0	13	IV	88.0	5.2	
1	120-20	3D-5032	17.0	30.0	32.0	21.0	22.2	18.0	27.0	13	IV	88.0	5.2	
ĺ	150-15	3D-5033	18.0	35.0	34.0	16.0	24.0	18.0	25.0	12	IV	90.0	6.0	
ı	225-15	3D-5034	22.0	45.0	40.0	16.0	28.0	18.0	25.0	12	IV	100.0	6.0	
ı	225-10X2	3D-5035	22.0	45.0	40.0	11.0	28.0	15.0	22.0	12	V	130.0	6.0	36
į	225-10	3D-5036	22.0	45.0	40.0	11.0	28.0	18.0	25.0	12	IV	100.0	6.0	
١	270-10X2	3D-5037	26.0	55.0	40.0	11.0	32.0	15.0	24.0	12	VIII	142.0	6.0	36
	270	3D-5038	26.0				30.0				VI	70.0		
1	475-10X2	3D-5039	36.5	75.0	50.0	11.0	46.1	15.0	24.0	15	VIII	165.0	9.6	36
	475-21	3D-5040	36.5	75.0	50.0	22.0	46.1	22.0	33.0	15	IV	145.0	9.6	
	475-10	3D-5041	36.5	75.0	50.0	11.0	46.1	22.0	33.0	15	IV	145.0	9.6	



Standard New Type, W/O Inspection Hole for Copper Conductors Material: Electrolytic Copper

Surface: Tin Plated

REF: D.L.W



Copper Tubular Terminal Ends for solderless crimpling to Copper Conductors

Conductor 3D **CAT NO** mm² 133-10 3D-5000 17.0 27 32 10.3 22.2 19 28 8 -82 5.2 22.2 I 133-13 3D-5001 17.0 27 32 13.5 19 28 8 82 5.2 3D-5002 22.2 7 133-13 17.0 27 32 13.5 14 19 I 67 5.2 133-10 3D-5003 17.0 27 32 10.3 22.2 14 19 7 1 67 5.2 133-10 3D-5004 17.0 27 32 10.3 22.2 14 19 12 Ш 62 5.2 133-10 3D-5005 27 32 22.2 17.0 10.3 14 19 12 Ш 67 5.2 22.2 133-8X2 3D-5006 8.7 79 5.2 22.2 17.0 27 32 11 11 8 IV 133-8X2 3D-5007 17.0 27 32 8.7 22.2 VI 5.2 13 14 11 109 44.4 270-16 3D-5008 24.6 40 46 16.6 31.7 21 22 11 94 7.1 Т 270-13 3D-5009 24.6 31.7 22 94 7.1 40 46 13.5 21 11 1 270-13 3D-5010 24.6 35 46 13.5 31.7 21 22 15 Ш 86 7.1 270-10X2 3D-5011 24.6 40 46 10.3 31.7 12 13 8 ٧ 97 7.1 25.4 270-13X2 3D-5012 24.6 40 46 13.5 31.7 12 13 8 IV 105 7.1 31.7 400-17 3D-5013 29.3 47 53 17.4 37.2 22 29 10 1 108 7.9 37.2 400-13 3D-5014 29.3 47 53 13.5 22 29 10 Ī 108 7.9 29.3 27 7 IV 400-14X2 3D-5015 53 14.3 37.2 13 130 7.9 51 31.7

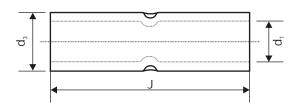




Connectors, Non-tention

Standard Type With Cable Stopper Material: E-copper Surface: Tin Plated





Conductor	3D	Dim	ensions I	n mm	Tools	pcs
mm²	CAT NO.	d ₁	d ₃	J		
1.5	3D-2802	1.8	3.7	12	3D-17, 3D-2	100
2.5	3D-2804	2.4	4.0	15	3D-17, 3D-2	100
4	3D-2806	3.1	4.8	15	3D-17, 3D-2	100
6	3D-2808	3.8	5.5	15	3D-17, 3D-2	100
10	3D-2810	4.5	6.2	20	3D-2, 3D-117,3D-88	100
16	3D-2812	5.4	7.1	20	3D-2, 3D-117,3D-88	50
20	3D-2816	6.0	7.7	20	3D-117, 3D-100,3D-88	50
25	3D-2817	6.8	8.8	32	3D-117, 3D-100,3D-88	50
35	3D-2820	8.2	10.6	36	3D-117, 3D-100,3D-88	50
50	3D-2823	10	12.8	40	3D-117, 3D-100,3D-88	50
70	3D-2826	11.2	14.7	40	3D-117, 3D-100,3D-88	25
95	3D-2828	13.5	17.4	45	3D-117, 3D-100,3D-88	25
120	3D-2830	15.0	19.4	45	3D-117, 3D-100,3D-88	25
150	3D-2833	16.5	21.2	55	3D-117, 3D-100,3D-88	25
185	3D-2836	18.5	23.5	65	3D-117, 3D-100	20
240	3D-2838	21.0	26.5	80	3D-117, 3D-100	10
300	3D-2841	23.5	30.0	85	3D-117, 3D-100	5
400	3D-2843	26.8	34.8	91	3D-117, 3D-100	5
500	3D-2844	30.0	39.0	100	3D-120	5
630	3D-2846	35.0	45.0	112	3D-120	5
800	3D-2847	39.0	50.6	150	3D-120	10
1000	3D-2848	43.0	56.2	170	3D-120	10

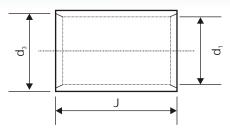


Butt Connectors

For Parallel Connection W/O Cable Stopper Material: E-copper Surface: Tin Plated





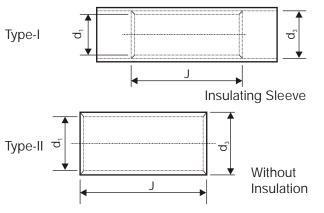


Conductor	3D	Dim	ensions In	mm	Tools	pcs
mm²	CAT NO.	d ₁	d ₃	J		
1.5	3D-2790	1.6	3.2	7	3D-17, 3D-2	100
2.5	3D-2791	2.4	4.0	7	3D-17, 3D-2	100
6	3D-2792	3.5	5.5	7	3D-17, 3D-2	100
10	3D-2793	4.5	6.2	10.5	3D-2, 3D-117,3D-88	100
16	3D-2794	5.4	7.1	11.5	3D-2, 3D-117,3D-88	50
25	3D-2795	6.8	8.8	13	3D-117, 3D-100,3D-88	50
35	3D-2796	8.2	10.6	14	3D-117, 3D-100,3D-88	50
50	3D-2797	10	12.8	16	3D-117, 3D-100,3D-88	50
70	3D-2798	11.2	14.7	18	3D-117, 3D-100,3D-88	25
95	3D-2799	13.5	17.4	19	3D-117, 3D-100,3D-88	25

For Copper Conductors With & Non Insulating Sleeve

Insulation: Hard PVC Material: E-copper Surface: Tin Plated





	Conductor		3D	Dime	ensions I	n mm	Tools	pcs
	mm²		CAT NO.	d ₁	d ₃	J		
	1.5	TYPE-II	3D-1845	1.6	3.2	15	3D-17 3D-2	100
	2.5	TYPE-II	3D-1846	2.4	4.0	15	3D-17 3D-2	50
	4	TYPE-II	3D-1847	3.5	5.5	15	3D-17 3D-2	50
	1.5	TYPE-I	3D-3762	1.6	3.2	25	3D-41	50
	2.5	TYPE-I	3D-3763	2.4	4.0	25	3D-41	50
L	4	TYPE-I	3D-3764	3.5	5.5	27	3D-41	25

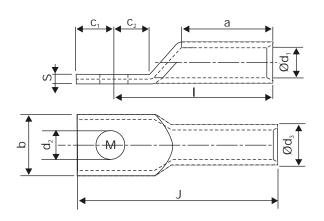


Tubular Cable Lugs Compression Type

Compression Type, Aluminium Terminal ends, for Crimping to XLPE Conductors, Material : Aluminium

Surface: Natural



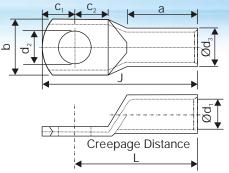




Conductor					Dimensions in mm									Tools	pcs
mm²	- T]	CAT NO.	Barrel ID	OD	Stud Size	Palm Width	Palm thick- ness	Barrel Length	ance From Top	Stud Dist- ance From Barrel	Crre- page Dist- ance	Total Length		
				d ₁	d_3	d_2	b	S	а	C_1	C_2	I	J		
16	M	6	3D-4000	5	8.3	6.2	12	1.8	38	9	12	57	66	3D-7 3D-88 3D-100	160
25	M	8	3D-4001	7.2	9.6	8.2	14	2.4	38	9	12	57	66	//	100
35	М	8	3D-4002	8.3	11.1	8.2	16	2.8	47	11	11	65	76	//	80
50	M	10	3D-4003	10.1	13.5	10.2	19.5	3.4	46	11	13	67	78	//	50
70	M	10	3D-4004	11.2	14.5	10.2	20.5	4.3	59	13	13	80	93	//	60
95	M	12	3D-4005	12	16.9	12.7	23.5	4.9	70	14	14	93	107	//	50
120	M	12	3D-4006	13.7	19	12.7	26.5	5.3	70	15	15	96	111	//	40
150	M	12	3D-4007	15.1	21.1	12.7	29.5	6.0	80	17	17	108	125	//	20
	M	16	3D-4008	15.1	21.1	17	29.5	6.0	80	17	17	108	125		20
185	M	12	3D-4009	16.6	23.9	12.7	33	7.3	80	18	18	110	128	3D-7	20
2.12	M	16	3D-4010	16.6	23.9	17	33	7.3	80	18	18	110	128	3D100	20
240	M	12	3D-4012	19.3	27.2	12.7	37.5	7.9	83	22	22	119	141	//	15
200	M	16	3D-4013	19.3	27.2	17	37.5	7.9	83	22	22	119	141		15
300	M	12	3D-4015	21.8	30.2	12.7	42	8.4	86	27	27	127	154		12
	M M	16 20	3D-4016	21.8	30.2	17 20.1	42 42	8.4	86 86	27 27	27 27	127 127	154 154	,,	12 12
400			3D-4014		30.2									// 2D 120	
500	M	20 20	3D-4017 3D-4018	25 28.2	34.8 39.1	20.3	48 54	9.8	110 122	30 32	30	154 170	184 202	3D-120	5 5
630		LK	3D-4019	31.7	44.4	20.3	61	12.7	137	34	34	188	202	//	5
800		LK	3D-4019 3D-4020	35.7	49.5		68	13.8	144	39	39	208	247	//	2
1000		LK	3D-4020	41	56		77.5	15.0	157	45	45	232	277	//	2



Tubular Cable Lugs Compression Type



Aluminum Tubular Terminal Ends for Crimping to Aluminum Conductors

Material: Aluminum Surface: Natural



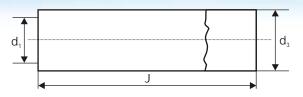
		<u></u>											CIVI/L-7
Conductor	Bolt Ø	3D				Dir	nensio	ns in r	nm			Tools	pcs
mm ²		CAT NO.	Barrel ID	Barrel OD	Stud Size	Palm Width	Barrel Length	Stud Dist- ance	Stud Dist- ance	Crre- page Dist-	Total Length		
88									From Top	From Barrel	ance		
			$d_{\scriptscriptstyle 1}$	$d_{\scriptscriptstyle 3}$	$d_{\scriptscriptstyle 2}$	b	а	$C_{\scriptscriptstyle 1}$	C_2	1	J		
2.5	M 3	3D-2535	2.6	5.5	3.2	6.7	7	4	4	14	18	3D-17	100
4	M 4	3D-2536	2.9	5.5	4.2	7.2	7	4	4	14	18	3D-17	100
	M 5	3D-2537	2.9	5.5	5.2	12.0	7	5	5	16	21	3D-2	
6	M 6	3D-2538	3.5	5.5	6.4	12.0	7	6	6	17	23	3D-17	100
10	M 6	3D-2539	4.4	7.2	6.4	9.7	9	8	9	22	30	3D-7	100
	M 8	3D-2540	4.4	7.2	8.2	15.0	9	8	9	22	30	3D-2	
16	M 6	3D-2541	5.4	8.3	6.4	11.4	13	9	11	28	37	3D-7	50
	M 8	3D-2542	5.4	8.3	8.2	11.7	13	9	11	28	37	3D-88	
05	M 10	3D-2543	5.4	8.3	10.2	18.0	13	9	11	29	38	00.7	50
25	M 6	3D-2544	7.0	9.7	6.4	13.7	16	10 10	11	34	44	3D-7	50
	M 8 M 10	3D-2545 3D-2546	7.0 7.0	9.7 9.7	8.2 10.2	13.7 14.0	16 16	10	11 11	34 34		3D-124 3D-95H	
	M 12	3D-2546 3D-2547	7.0	9.7 9.7	10.2	20.0	16	10	12	35	44 47	3D-93H	
35	M 6	3D-2547 3D-2548	8.0	10.8	6.4	15.4	18	11	11	35	46	3D-7	50
35	M 8	3D-2546 3D-2549	8.0	10.8	8.2	15.4	18	11	11	35	46	3D-124	
	M 10	3D-2549 3D-2550	8.0	10.8	10.2	15.4	18	11	11	35	46	3D-124 3D-88	
50	M 8	3D-2551	9.3	13.0	8.2	18.3	22	11	13	43	54	3D-00	50
30	M 10	3D-2551	9.3	13.0	10.2	18.3	22	11	13	43		3D-124	
	M 12	3D-2553	9.3	13.0	12.7	18.5	22	12	13	42	54	3D 124	
70	M 8	3D-2554	11.3	15.5	8.2	21.8	26	13	13	47	60	3D-7	25
, ,	M 10	3D-2555	11.3	15.5	10.2	21.8	26	13	13	47	60	3D-124	
	M 12	3D-2556	11.3	15.5	12.7	21.8	26	13	13	47	60	02 .2.	
95	M 10	3D-2557	13.2	17.4	10.2	24.8	28	14	14	50	64	3D-7	25
	M 12	3D-2558	13.2	17.4	12.7	24.8	28	14	14	50		3D-124	
	M 16	3D-2559	13.2	17.4	16.2	24.8	28	15	15	51	66		
120	M 10	3D-2560	14.7	19.6	10.2	28.0	32	15	15	58	73	3D-7	25
	M 12	3D-2561	14.7	19.6	12.7	28.0	32	15	15	58	73	3D-124	
	M 16	3D-2562	14.7	19.6	16.2	28.0	32	15	15	58	73	3D-88	
150	M 10	3D-2563	16.4	21.5	10.2	30.8	34	17	17	62	79	3D-7	25
	M 12	3D-2564	16.4	21.5	12.7	30.8	34	17	17	62		3D-124	
	M 16	3D-2565	16.4	21.5	16.2	30.8	34	17	17	62	79		
185	M 10	3D-2566	18.4	24.0	10.2	34.5	36	18	18	66	84	3D-7	20
	M 12	3D-2567	18.4	24.0	12.7	34.5	36	18	18	66		3D-124	
	M 16	3D-2568	18.4	24.0	16.2	34.5	36	18	18	66		3D-95H	
240	M 12	3D-2569	21.0	28.0	12.7	40.0	44	22	22	80	102	3D-7	10
200	M 16	3D-2570	21.0	28.0	16.2	40.0	44	22	22	80		3D-124	
300	M 16	3D-2571	23.8	31.0	16.2	45.0	47	27	27	88	115	3D-7	5
400	M 20	3D-2572	23.8	31.0	20.3	45.0	47	27	27	88	115	3D-124	
400	M 20	3D-2573	26.8	35.5	20.3	50.8	56	30	31	100	130	3D-7	5
500 630	M 20 M 20	3D-2574 3D-2575	29.9	41.0 46.0	20.3	57.8	60 59	32 34	33 35	108 120	140 154	3D-150 3D-150	
800	M 20 BLK	3D-2575 3D-2576	34.9 39.0	51.0	20.5	65.8 73.3	77	39	39	141		3D-150	
1000	BLK	3D-2576 3D-2577	43.0	57.0		81.5	100	45	45	175		3D-150	
1000	DLN	3D-2311	43.0	37.0		01.3	100	43	40	1/3	220	3D-130	10

Note: ISI Licence is given for catalogue numbers 3D-2541 Through 3D-2573 (16 mm2 to 400 mm2) 16-10 3D -2543 & 25-12 3D. 2547 W/O ISI Mark



Tubular Cable Lugs Compression Type

The Crimping people... since 196



Aluminum Tubular In-Line Connectors for Crimping to Aluminum Conductors

Material: Aluminum Surface: Natural



Conductor	3D	Dim	nensions In	mm	Tools	pcs
mm²	CAT NO.	d ₁	d ₃	J		\Diamond
2.5	3D-2578	2.6	5.5	16	3D-17, 3D-2, 3D-88	100
4	3D-2579	2.9	5.5	16	3D-17, 3D-2, 3D-88	100
6	3D-2580	3.5	5.5	20	3D-17, 3D-2, 3D-88	100
10	3D-2581	4.4	7.2	20	3D-2, 3D-7, 3D-88	100
16	3D-2582	5.4	8.3	26	3D-2, 3D-7, 3D-88	50
25	3D-2583	7.0	9.7	34	3D-7, 3D-124, 3D-88	50
35	3D-2584	8.0	10.8	39	3D-7, 3D-124, 3D-95H	50
50	3D-2585	9.3	13.0	44	3D-7,3D-124, 3D-88	50
70	3D-2586	11.3	15.5	53	3D-7,3D-124, 3D-88	25
95	3D-2587	13.2	17.4	58	3D-7,3D-124, 3D-88	25
120	3D-2588	14.7	19.6	63	3D-7,3D-124, 3D-88	25
150	3D-2589	16.4	21.5	67	3D-7,3D-124	25
185	3D-2590	18.4	24.0	72	3D-7,3D-124	20
240	3D-2591	21.0	28.0	86	3D-7,3D-124	10
300	3D-2592	23.8	31.0	96	3D-7,3D-124	5
400	3D-2593	26.8	35.5	110	3D-7,3D-124	5
500	3D-2594	29.9	41.0	111	3D-150	5
630	3D-2595	34.9	46.0	134	3D-150	5
800	3D-2596	39.0	51.0	153	3D-150	10
1000	3D-2597	43.0	57.0	201	3D-150	10

Note: All Aluminium Terminals and Connectors can be tin plated upon request.

"3D-112" Corrosion Inhibiting Compound

(Based on Recommendations of Aluminium Federation of U.K. / British Standards Institutions spec. G-184/188)

Recommended Practice for Resistance to Corrosion

Whilst aluminium withstands weathering without protection during many years of service, the use of a corrosion inhibiting compound is recommended where conditions are particularly aggressive, such as chemical of salt-laden atmospheres, or where inspection and cleaning are likely to be irregular.

Such an inhibitor must:

- a) not affect electrical properties of the compression joint.
- b) be non-corrosive to aluminium, copper, steel, tin, zinc and combinations of these:
- c) not deteriorate on exposure to atmosphere at conductor operating temperatures:
- d) have good sealing properties against moisture and contaminating substances in the atmosphere.
- e) have a high temperature drop point:

This Corrosion Inhibiting Compound "3D-112" made as per British Standards Institution specification, is recommended for application over the prepared end of the conductor and inside the ferrule/terminal end, before crimping.



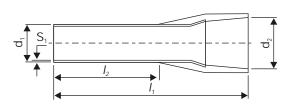
End-Sleeves

Dimensions DIN 46228, Part 4

Material: Copper Surface: Tin Plated

Insulated: Free of Halide

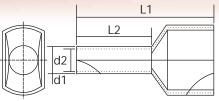
Synthetic Material: Polypropylene



Conductor	3D		Dir	mensic	ns in r	mm	Colour	Tools	pcs
mm²	CAT NO.	d ₁	$d_{\scriptscriptstyle 2}$	S_1	I ₁	I ₂	Group II		
0.5	3D-8004 H 3D-8147 H 3D-8035 H	1.0	2.6	0.15	12.0 14.0 16.0	6.0 8.0 10.0	WHITE	3D-48 3D-52	1000
0.75	3D-8005 H 3D-8149 H 3D-8036 H	1.2	2.8	0.15	12.3 14.3 16.3	6.0 8.0 10.0	GREY	3D-48 3D-52	1000
1	3D-8006 H 3D-8154 H 3D-8007 H	1.4	3.0	0.15	12.3 14.3 16.3	6.0 8.0 10.0	RED	3D-48 3D-52	1000
1.5	3D-8159 H 3D-8009 H 3D-8038 H	1.7	3.5	0.15	14.3 16.3 24.3	8.0 10.0 18.0	BLACK	3D-48 3D-52	1000
2.5	3D-8162 H 3D-8011 H	2.3	4.0	0.15	15.4 19.4	8.0 12.0	BLUE	3D-48 3D-52	1000
4	3D-8012 H 3D-8013 H	2.8	4.5	0.2	17.4 19.4	10.0 12.0	GREY	3D-48 3D-52	1000
6	3D-8015 H 3D-8043 H	3.5	6.0	0.2	20.5 26.5	12.0 18.0	YELLOW	3D-48 3D-52	100
10	3D-8017 H	4.5	7.5	0.2	22.8	12.0	RED	3D-48	100
16	3D-8020 H 3D-8022 H	5.8	8.7	0.2	22.0 28.0	12.0 18.0	BLUE	3D-48 3D-53	100
25	3D-8046 H 3D-8047 H	7.3	11.0	0.2	28.0 30.0	16.0 18.0	YELLOW	3D-110	50
35	3D-8050 H 3D-8051 H	8.3	12.5	0.2	30.0 39.0	16.0 25.0	RED	3D-110	50
50	3D-8053 H 3D-8054 H	10.3	15.0	0.3	36.0 41.0	20.0 25.0	BLUE	3D-110	50



The Crimping people... since 1960

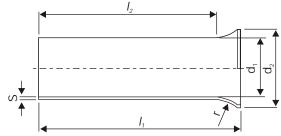


Twin - Cable Endsleeves

Standard Type, With Insulating Sleeve Material: E-Copper + PVC

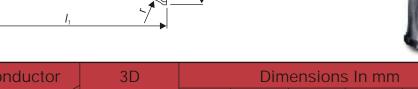
Surface: Tin Plated





End-Sleeves

Dimensions DIN 46228, Part 1 Material: Copper



Conductor	3D		Dim	ensions	In mm		Tools	pcs
mm²	CAT NO.	d ₁	d ₂	S	I ₁	I ₂		
0.5	3D-8004 3D-8035	1.0 1.0	1.7 1.7	0.15 0.15	6 10	5.3 9.3	3D-48 3D-52	1000
0.75	3D-8005 3D-8036	1.2 1.2	1.9 1.9	0.15 0.15	6 10	5.3 9.3	3D-48 3D-52	1000
1	3D-8006 3D-8007	1.4 1.4	2.2 2.2	0.15 0.15	6 10	5.3 9.3	3D-48 3D-52	1000
1.5	3D-8008 3D-8009	1.7 1.7	2.5 2.5	0.15 0.15	7 10	6.0 9.0	3D-48 3D-52	1000
	3D-8037 3D-8038	1.7 1.7	2.5 2.5	0.15 0.15	12 18	11.0 17.0		

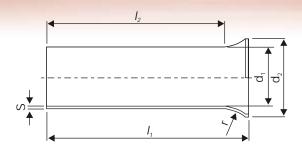


End-Sleeves

Dimensions DIN 46228, Part 1

Material: Copper Surface: In Plated





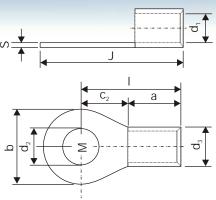
Conductor	3D		Dim	ensions	s In mm		Tools	pcs
mm²	CAT NO.	d ₁	d_2	S	1,	12		
2.5	3D-8010	2.3	3.3	0.15	7	6.0	3D-48	1000
	3D-8039	2.3	3.3	0.15	10	9.0	3D-52	1000
	3D-8011	2.3	3.3	0.15	12	11.0		1000
	3D-8040	2.3	3.3	0.15	18	17.0		1000
4	3D-8012	2.8	3.9	0.2	9	8.0	3D-48	1000
	3D-8013	2.8	3.9	0.2	12	11.0	3D-52	1000
	3D-8041	2.8	3.9	0.2	15	14.0		1000
6	3D-8042 3D-8014	2.8 3.5	3.9 4.7	0.2	18 10	17.0 9.0	3D-48	1000 250
0	3D-8014 3D-8015	3.5	4.7	0.2	12	11.0	3D-46 3D-52	250
	3D-8015	3.5	4.7	0.2	15	14.0	3D-32	250
	3D-8043	3.5	4.7	0.2	18	17.0		250
10	3D-8017	4.5	5.8	0.2	12	10.8	3D-48	250
	3D-8018	4.5	5.8	0.2	15	13.8	3D-53	250
	3D-8019	4.5	5.8	0.2	18	16.8		250
16	3D-8020	5.8	7.2	0.2	12	10.5	3D-48	250
	3D-8021	5.8	7.2	0.2	15	13.5	3D-53	250
	3D-8022	5.8	7.2	0.2	18	16.5		250
	3D-8044	5.8	7.2	0.2	25	23.5		
	3D-8045	5.8	7.2	0.2	32	30.5		
25	3D-8046	7.3	9.1	0.2	15	13.0	3D-110	250
	3D-8047	7.3	9.1	0.2	18	16.0		250
	3D-8048 3D-8049	7.3 7.3	9.1 9.1	0.2 0.2	25 32	23.0 30.0		100
35	3D-8050	8.3	10.2	0.2	18	16.0		100
	3D-8051	8.3	10.2	0.2	25	23.0		100
	3D-8052	8.3	10.2	0.2	32	30.0		
50	3D-8053	10.3	12.7	0.3	18	15.0	3D-110	
	3D-8054	10.3	12.7	0.3	25	22.0		
	3D-8055	10.3	12.7	0.3	32	29.0		
70	3D-8056	13.5	15.8	0.4	25	22.0		100
	3D-8057	13.5	15.8	0.4	32	29.0		
95	3D-8058	14.8	17.3	0.4	25	22.0	3D-110	
100	3D-8059	14.8	17.3	0.4	32	29.0		F.0
120	3D-8060	16.7	20.2	0.3	32	29.0		50
150	3D-8061 3D-8062	16.7 19.6	20.2	0.3	40 32	37.0 29.0	3D-110	
130	3D-8062 3D-8063	19.6	23.0	0.5	40	37.0	30-110	
185	3D-8064	20.2	23.9	0.6	32	29.0	3D-110	
100	3D-8065	20.2	23.9	0.6	40	37.0	05 110	25
				5.0				



Standard Type **Brazed Seam**

Material: E-Copper Surface: Tin Plated



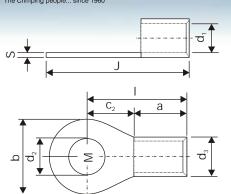


Conductor	Bolt Ø	3D			Di	men	sion	s In	mm		3D Dimensions In mm									
mm²	T	CAT NO.	d ₁	d_3	d_2	b	S	а	C_2	1	J	Tools	pcs							
0.5 To 1.5 mm ²	M 2 M 2.5 M 3 M 3 M 3.5 M 3.5 M 4 M 4 M 4 M 4 M 5 M 5 M 5	3D-1263 3D-1242 3D-1247 3D-1260 3D-1265 3D-1269 3D-1257 3D-1241 3D-1258 3D-1261 3D-1261 3D-1262 3D-1262 3D-1267	1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6 1.6	3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2 3.2	2.2 2.6 3.2 3.2 3.7 3.7 4.2 4.2 4.2 4.2 5.2 5.2 6.4	6 6 6.8 8 6 6.8 6 6.8 7 10 8 10	0.8 0.8 0.8 0.8 0.8 0.8 0.8 0.8 0.8 0.8	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	6 6 4.6 7 6 4.6 6 4.6 7 6 8 7 8	11 11 9.6 12 11 9.6 11 9.6 12 11 13 12 13	14 14 13 16 14 13 14 13 16 14.5 18 16 18	3D-2 3D-17	150							
2.5 ² mm	M 6 M 3 M 3.5 M 3.5 M 4 M 5 M 5 M 5 M 6 M 6 M 6 M 8 M 8 M 10 M 10 M 12	3D-1268 3D-1308 3D-1309 3D-1296 3D-1304 3D-1310 3D-1313 3D-1314 3D-1305 3D-1314 3D-1307 3D-1311 3D-1287 3D-1524 3D-1438	1.6 2.3 2.3 2.3 2.3 2.3 2.3 2.3 2.3 2.3 2.3		6.4 3.2 3.7 4.2 5.2 5.2 6.4 6.4 8.2 8.2 10.2 12.7	12 6.5 6.5 8 8 10 12 10 12 16 12 16 18 18	0.8 0.8 0.8 0.8 0.8 0.8 0.8 0.8	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	7 4.5 4.5 7 7 8 11 8 11 12 11 12 15 15	9.5 9.5 12 12 13 16 13 16 17 16 17 20 20	18 12.7 12.7 16 16 18 22 18 22 25 25 25 29 29	3D-2 3D-17	100							



Standard Type Brazed Seam

Material: E-Copper **Su**rface: Tin Plated

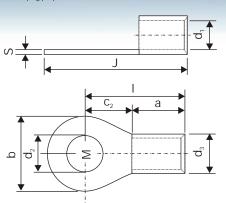


Conductor	Bolt	t Ø	3D	Dimensions in mm										pcs
mm²		7	CAT NO.	d ₁	d_3	d_2	b	S	а	C_2	1	J		\Diamond
4mm²	M	4	3D-1432	3.5	5.5	4.2	8	1	6	7	13	17	3D-17	100
To 6mm ²	M	4	3D-1435	3.5	5.5	4.2	10	1	6	8	14	19	3D-2	
	M	5	3D-1431	3.5	5.5	5.2	8	1	6	7	13	17		
	M	5	3D-1408	3.5	5.5	5.2	10	1	6	8	14	19		
	M	5	3D-1433	3.5	5.5	5.2	8	1	6	12.8	18.8	22.8		
	M	5	3D-1405	3.5	5.5	5.2	12	1	6	8	14	20		
	M	5	3D-1404	3.5	5.5	5.2	12	1	6	10	16	22		
	M	6	3D-1415	3.5	5.5	6.4	12	1	6	8	14	20		
	M	6	3D-1417	3.5	5.5	6.4	12	1	6	10	16	22		
	M	6	3D-1406	3.5	5.5	6.4	14	1	6	12.5	18.5	25.5		
	M	8	3D-1416	3.5	5.5	8.2	12	1	6	8	14	20		
	M	8	3D-1421	3.5	5.5	8.2	14	1	6	12.5	18.5	25.5		
	M	8	3D-1407	3.5	5.5	8.2	16	1	6	16	22	30		
	M	8	3D-1429	3.5	5.5	8.2	18	1	6	15	21	30		
	M	9	3D-1410	3.5	5.5	9.7	14	1	6	12.5	18.5	25.5		
	M	10	3D-1427	3.5	5.5	10.2	16	1	6	16	22	30		
	M	10	3D-1428	3.5	5.5	10.2	18	1	6	15	21	30		
	M	12	3D-1430	3.5	5.5	12.7	18	1	6	15	21	30		
10mm²	M	4	3D-1463	4.3	6.3	4.2	10	1	8	9	17	22	3D-2	100
	M	4	3D-1464	4.3	6.3	4.2	10	1	8	7	15	20		
	M	5	3D-1459	4.3	6.3	5.2	10	1	8	9	17	22		
	M	5	3D-1460	4.3	6.3	5.2	10	1	8	7	15	20		
	M	6	3D-1465	4.3	6.3	6.4	12	1	8	9	17	23		
	M	8	3D-1466	4.3	6.3	8.2	16	1	8	11	19	27		
	M	8	3D-1467	4.3	6.3	8.2	18	1	8	13	21	30		
	M	10	3D-1461	4.3	6.3	10.2	18	1	8	13	21	30		
	M	10	3D-1468	4.3	6.3	10.2	22	1	8	15	23	34		
	М	12	3D-1462	4.3	6.3	12.7	22	1	8	15	23	34		



Standard Type **Brazed Seam**

Material: E-Copper Surface: Tin Plated

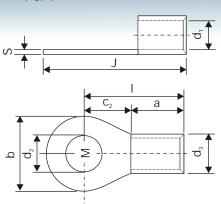


Conductor	Bol	lt Ø	3D			Di	mer	sion	s in	mm			Tools	pcs
mm ²	T	<u> </u>	CAT NO.	d ₁	d_3	d_2	b	S	а	C_2	1	J		
16mm²	М	5	3D-1516	5.6	8	5.2	10	1.2	10	9	19	24	3D-2	50
	М	5	3D-1517	5.6	8	5.2	12	1.2	10	10	20	26	3D-109	
	М	6	3D-1511	5.6	8	6.4	12	1.2	10	10	20	26		
	М	6	3D-1518	5.6	8	6.4	16	1.2	10	12	22	30		
	М	8	3D-1512	5.6	8	8.2	16	1.2	10	12	22	30		
	М	8	3D-1519	5.6	8	8.2	18	1.2	10	14	24	33		
	М	9	3D-1513	5.6	8	9.7	16	1.2	10	12	22	30		
	М	10	3D-1514	5.6	8	10.2	18	1.2	10	14	24	33		
	М	10	3D-1520	5.6	8	10.2	22	1.2	10	14	24	35		
	М	12	3D-1515	5.6	8	12.7	22	1.2	10	14	24	35		
25mm²	M	6	3D-1561	7.5	11.1	6.4	12	1.8	11	14	25	31	3D-109	50
	M	6	3D-1557	7.5	11.1	6.4	16	1.8	11	11	22	30		
	M	6	3D-1558	7.5	11.1	6.4	16	1.8	11	14	25	33		
	M	8	3D-1556	7.5	11.1	8.2	12	1.8	11	14	25	31		
	M	8	3D-1552	7.5	11.1	8.2	16	1.8	11	11	22	30		
	M	8	3D-1554	7.5	11.1	8.2	16	1.8	11	14	25	33		
	М	10	3D-1553	7.5	11.1	10.2	16	1.8	11	11	22	30		
	М	10	3D-1559	7.5	11.1	10.2	18	1.8	11	14	25	34		
	М	10	3D-1560	7.5	11.1	10.2	22	1.8	11	20	31	42		
	М	12	3D-1555	7.5	11.1	12.7	22	1.8	11	20	31	42		
35mm²	M	6	3D-1584	9	12.6	6.4	16	1.8	12	11	23	31	3D-109	50
	M	8	3D-1581	9	12.6	8.2	16	1.8	12	11	23	31		
	M	8	3D-1585	9	12.6	8.2	18	1.8	12	15	27	36		
	М	10	3D-1582	9	12.6	10.8	18	1.8	12	15	27	36		
	М	10	3D-1586	9	12.6	10.2	22	1.8	12	19	31	42		
	М	12	3D-1583	9	12.6	12.7	22	1.8	12	19	31	42		



Standard Type Brazed Seam Material: E-Copper

Material: E-Copper **Su**rface: Tin Plated



Conductor	Во	It Ø	3D		Dimensions in mm									pcs
mm²	T]	CAT NO.	d ₁	d_3	d_2	b	S	а	C_2	1	J		\Diamond
50mm²	М	8	3D-1609	10.5	14.1	8.2	18	1.8	16	18	34	43	3D-109	50
	М	10	3D-1607	10.5	14.1	10.2	18	1.8	16	18	34	43		
	М	10	3D-1610	10.5	14.1	10.2	22	1.8	16	16	32	43		
	М	10	3D-1611	10.5	14.1	10.2	24	1.8	16	20	36	48		
	М	12	3D-1608	10.5	14.1	12.7	24	1.8	16	20	36	48		
	М	16	3D-1612	10.5	14.1	16.2	32	1.8	16	22	38	54		
70mm²	М	10	3D-1637	12	16	10.4	22	2	18	18	36	47	3D-109	25
	М	12	3D-1636	12	16	12.7	22	2	18	18	36	47		
	М	12	3D-1638	12	16	12.7	24	2	18	18	36	48		
	М	16	3D-1639	12	16	16.2	28	2	18	22	40	54		
95mm²	М	10	3D-1651	13.5	18.1	10.2	22	2.3	20	15	35	46	3D-109	25
	М	10	3D-1652	13.5	18.1	10.2	24	2.3	18	20	38	50		
	М	12	3D-1650	13.5	18.1	12.7	24	2.3	20	18	38	50		
	М	16	3D-1653	13.5	18.1	16.2	28	2.3	20	24	44	58		
120mm²	М	12	3D-1658	15	20.2	12.7	26	2.6	22	17	39	52	3D-109	25
	М	16	3D-1659	15	20.2	16.2	32	2.6	22	26	48	64		
	М	20	3D-1660	15	20.2	20.3	40	2.6	22	30	52	72		
150mm²	М	12	3D-1668	16.5	23.7	12.7	34	3.6	24	25	49	66	3D-109	25
	М	16	3D-1666	16.5	23.7	16.2	34	3.6	24	25	49	66		
	М	16	3D-1669	16.5	23.7	16.2	40	3.6	24	30	54	74		
	М	20	3D-1667	16.5	23.7	20.3	40	3.6	24	30	54	74		



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Sheet Metal Lugs, Ring Type

Standard Type, With Insulating Sleeve Material: E-Copper With PVC Sleeve Surface: Tin Plated



C	Conductor	Bol	t Ø	3D	3D Dimensions in mm										
	Mm ²	F	7	CAT NO.	$d_{\scriptscriptstyle 1}$	d_3	d_2	b	S	а	C_2	1	J		
	*	L													
	0.5	М	2	3D-3076	1.6	3.2	2.2	6	0.8	5	4	16	19		
	To 1.5mm ²	M	2.5	3D-3070 3D-3077	1.6	3.2	2.6	6	0.8	5	4	16	19		
	10 1.0111111	M	3	3D-3078	1.6	3.2	3.2	6	0.8	5	4	16	19		
		M	3	3D-3081	1.6	3.2	3.2	6.8	0.8	5	3.6	14.6	18		
		М	3	3D-3084	1.6	3.2	3.2	8	0.8	5	5	17	21		
		М:	3.5	3D-3079	1.6	3.2	3.7	6	0.8	5	4	16	19		
		М	3.5	3D-3082	1.6	3.2	3.7	6.8	0.8	5	3.8	14.6	18		
		М	4	3D-3080	1.6	3.2	4.2	6	0.8	5	4	16	19		
		М	4	3D-3083	1.6	3.2	4.2	6.8	0.8	5	3.6	14.6	18	3D-41	100
		M	4	3D-3085	1.6	3.2	4.2	8	0.8	5	5	17	21		
		M	4	3D-3087	1.6	3.2	4.2	7.2	8.0	5	5	16	19.5		
		M	4	3D-3088	1.6	3.2	4.2	10	0.8	5	6	18	23		
		M	5	3D-3086	1.6	3.2	5.2	8	0.8	5	5	17	21		
		M	5	3D-3074	1.6	3.2	5.2	10	0.8	5	6	18	23		
		M	6	3D-3089	1.6	3.2	6.4	10	0.8	5	6	18	23		
		M	6	3D-3090	1.6	3.2	6.4	12	0.8	5	6	17	23		
	2.5mm ²	M	3	3D-3126	2.3	3.9	3.2	6.5	0.8	5	3.5	14.5	17.7		
		M	3.5	3D-3127	2.3	3.9	3.7	6.5	8.0	5	3.5	14.5	17.7		
		M	3.5	3D-3128	2.3	3.9	3.7	8	0.8	5	5	17	21		
		M	4	3D-3129	2.3	3.9	4.2	8	0.8	5	5	17	21		
		M	5	3D-3130	2.3	3.9	5.2	8	0.8	5	5	17	21		
		M	5	3D-3131	2.3	3.9	5.2	10	0.8	5	7	18	23	05.44	400
		M	5	3D-3133	2.3	3.9	5.2	12	0.8	5	9	21	27	3D-41	100
		M	6	3D-3132	2.3	3.9	6.4	10	0.8	5	7	18	23		
		M	6	3D-3134	2.3	3.9	6.4	12	0.8	5	9	21 22	27 30		
		M	6	3D-3136 3D-3135	2.32.3	3.9	6.4 8.2	16 12	0.8	5 5	10	22	27		
		M M	8	3D-3135 3D-3137	2.3	3.9	8.2	16	0.8	5	10	21	30		
		M		3D-3137 3D-3138	2.3	3.9	10.2		0.8	5	10	22	30		
		M		3D-3136 3D-3139	2.3	3.9	10.2		0.8	5	14	25	34		
		M		3D-3139 3D-3140	2.3	3.9	12.7	18	0.8	5	14	25	34		
	4 - 6mm²	M	4	3D-3146 3D-3196	3.5	5.5	4.2	8	1	6	5	21	25	3D-41	100
	4 - 0111111	M	5	3D-3170	3.5	5.5	5.2	8	1	6	5	21	25		
L		1 V I	J	00 0177	0.0	0.0	0.2		'			- '			

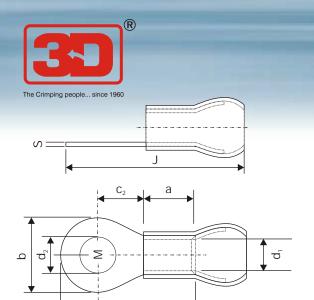






ν ↑	J
Q Q Q	C ₂ a

Conductor	Bol	t Ø	3D			Di		Tools	pcs					
mm²	F	7	CAT NO.	d_1	b	d_2	S	а	d_3	C_2	1	J		
***		J												
4 - 6mm²	М	4	3D-3198	3.5	10	4.3	1	6	5.5	5	22	27		
	М	5	3D-3199	3.5	10	5.2	1	6	5.5	5	22	27		
	М	5	3D-3200	3.5	8	5.2	1	6	5.5	9.8	26	30		
	М	5	3D-3201	3.5	12	5.2	1	6	5.5	6	22	28		
	М	5	3D-3204	3.5	12	5.2	1	6	5.5	7	24	30		
	М	6	3D-3202	3.5	12	6.4	1	6	5.5	6	22	28		
	М	6	3D-3205	3.5	12	6.4	1	6	5.5	7	24	30		
	М	6	3D-3206	3.5	14	6.4	1	6	5.5	10.5	26.5	33.5	3D-41	100
	М	8	3D-3203	3.5	12	8.2	1	6	5.5	6	22	28		
	М	8	3D-3207	3.5	14	8.2	1	6	5.5	10.5	26.5	33.5		
	М	8	3D-3209	3.5	16	8.2	1	6	5.5	13	30	38		
	М	8	3D-3211	3.5	18	8.2	1	6	5.5	12	29	38		
	М	9	3D-3208	3.5	14	9.7	1	6	5.5	10.5	26.5	33.5		
	М	10	3D-3210	3.5	16	10.2	1	6	5.5	13	30	38		
	М	10	3D-3212	3.5	18	10.2	1	6	5.5	12	29	38		
	М	12	3D-3213	3.5	18	12.7	1	6	5.5	12	29	38		



Double Grip With Insulating Sleeve Material: E-Copper + PVC Surface: Tin Plated



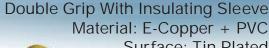
(Conductor	Bolt Ø	3D	Dimensions in mm									Tools	pcs
	mm ²	\square	CAT NO.	d_1	b	d_2	S	а	d_3	C_2	1	J		
				,					3	2				
	0.5	M 2.5	3D-3337	1.6	6	2.6	8.0	5	3.2	4	16	19	3D-41	100
	То	M 3	3D-3338	1.6	6	3.2	0.8	5	3.2	4	14	19		
	1.5mm²	M 3	3D-3341	1.6	6.8	3.2	8.0	5	3.2	3.6	13	18		
		M 3	3D-3344	1.6	8	3.2	0.8	5	3.2	5	16	21		
		M 3.5	3D-3366	1.6	7.2	3.7	8.0	5	3.2	4	14	21		
		M 3.5	3D-3339	1.6	6	3.7	0.8	5	3.2	4	14	19		
		M 3.5	3D-3342	1.6	6.8	3.7	0.8	5	3.2	3.8	13	18		
		M 4	3D-3340	1.6	6	4.2	0.8	5	3.2	4	14	19		
		M 4	3D-3343	1.6	6.8	4.2	0.8	5	3.2	3.6	13	18		
		M 4	3D-3345	1.6	8	4.2	8.0	5	3.2	5	16	21		
		M 4	3D-3347	1.6	7	4.2	8.0	5	3.2	5	14.5	19.5		
		M 4	3D-3348	1.6	10	4.2	8.0	5	3.2	6	18	23		
		M 5	3D-3346	1.6	8	5.2	8.0	5	3.2	5	16	21		
		M 5	3D-3349	1.6	10	5.2	8.0	5	3.2	6	18	23		
		M 6	3D-3350	1.6	10	6.4	8.0	5	3.2	6	18	23		
		M 6	3D-3351	1.6	12	6.4	0.8	5	3.2	6	18	23		
	2.5mm ²	M 3	3D-3382	2.3	6.5	3.2	0.8	5	3.9	3.5	12.7	17.8	3D-41	100
		M 3.5	3D-3383	2.3	6.5	3.7	0.8	5	3.9	3.5	12.7	17.7		
		M 3.5	3D-3384	2.3	8	3.7	0.8	5	3.9	5	16	21		
		M 4	3D-3385	2.3	8	4.2	0.8	5	3.9	5	16	21		
		M 5	3D-3386	2.3	8	5.2	0.8	5	3.9	5	16	21		
		M 5	3D-3387	2.3	10	5.2	0.8	5	3.9	7	18	23		
		M 5	3D-3389	2.3	12	5.2	0.8	5	3.9	9 7	22	27		
		M 6 M 6	3D-3388	2.3	10	6.4	0.8	5	3.9	9	18 22	23 27		
			3D-3390 3D-3392	2.3	12 16	6.4	0.8	5 5	3.9	10	25	30		
		M 6 M 8	3D-3392 3D-3391	2.3	12	8.2	0.8	5	3.9	9	25	27		
		M 8	3D-3391	2.3	16	8.2	0.8	5 5	3.9	10	25	30		
		M 10	3D-3393 3D-3394	2.3	16	10.2		5	3.9	10	25	30		
		M 10	3D-3394 3D-3395	2.3	18	10.2		5	3.9	14	29	34		
		M 12	3D-3375	2.3	18	12.7	0.8	5	3.9	14	29	34		
L			3070	0			0.0		0.7					

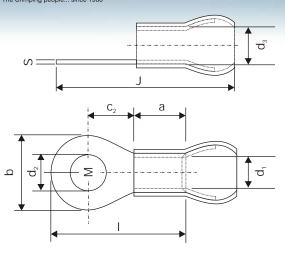


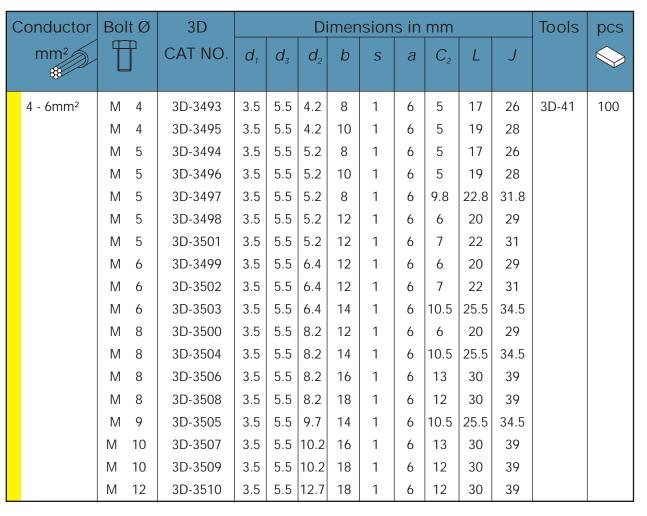
Sheet Metal Lugs, Ring Type

Double Grip With Insulating Sleeve

Surface: Tin Plated







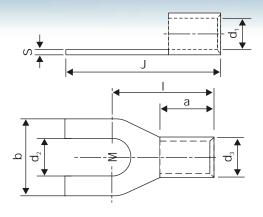


Sheet Metal Lugs, Fork Type

Standard Type, Brazed Seam

Material: E-Copper Surface: Tin Plated





Conductor	Bolt Ø	3D			Dii	mens	ions i	n mn	1		Tools	pcs
mm²		CAT NO.	d ₁	b	d ₂	S	а	d ₃	I	J		
0.5	M 2	3D-1709	1.6	4.6	2.3	0.8	5.0	3.2	10.6	13		
To 1.5mm ²	M 3	3D-1923	1.6	6.0	3.1	0.8	5.0	3.2	11.0	14		
	M 3.5	3D-1699	1.6	6.8	3.6	0.8	5.0	3.2	11.1	14.5	3D-2	
	M 3.5	3D-1700	1.6	6.0	3.6	0.8	5.0	3.2	11.0	14		
	M 4	3D-1701	1.6	8.0	4.1	0.8	5.0	3.2	12.0	16		
	M 4	3D-1704	1.6	6.5	4.1	0.8	5.0	3.2	11.0	15	3D-17	100
	M 5	3D-1875	1.6	8.0	5.1	0.8	5.0	3.2	12.0	16		
	M 5	3D-1702	1.6	10.0	5.1	0.8	5.0	3.2	13.0	18		
	M 5	3D-1698	1.6	8.0	5.1	0.8	5.0	3.2	17.0	21		
2.5mm ²	M 3	3D-1902	2.4	5.6	3.1	0.8	5.0	4	10.0	14		
	M 3	3D-1889	2.3	6.0	3.1	0.8	5.0	3.9	11.0	14		
	M 3.5	3D-1890	2.3	6.0	3.6	0.8	5.0	3.9	11.0	14	3D-17	100
	M 3.5	3D-1884	2.3	6.5	3.6	0.8	5.0	3.9	11.8	15	3D-2	
	M 4	3D-1898	2.3	6.5	4.1	0.8	5.0	3.9	11.8	15		
	M 4	3D-1891	2.3	8.0	4.1	0.8	5.0	3.9	12.0	16		
	M 5	3D-1892	2.3	10.0	5.1	0.8	5.0	3.9	14.0	19		
	M 5	3D-1903	2.6	10.6	5.0	1.0	6.2	4.6	15.7	21		
	M 6	3D-1896	2.3	10.0	6.5	0.8	5.0	3.9	14.0	19		
4mm²	M 3	3D-1906	3.5	6.0	3.1	1.0	6.0	5.5	11.5	15	3D-17	100
To 6mm ²	M 3.5	3D-1907	3.5	6.0	3.6	1.0	6.0	5.5	11.0	15	3D-2	
	M 4	3D-1733	3.5	8.0	4.1	1.0	6.0	5.5	13.0	17		
	M 4	3D-1914	3.6	8.0	4.1	1.0	6.0	5.6	14.0	18		
	M 5	3D-1734	3.5	8.0	5.1	1.0	6.0	5.5	13.0	17		
	M 5	3D-1916	3.6	10.0	5.1	1.0	6.0	5.6	15.0	20		
2	M 6	3D-1915	3.6	11.0	6.4	1.0	6.0	5.6	16.0	21.5		
10mm ²	M 6 M 8	3D-1917 3D-1918	4.5 4.5	16.0 16.0	6.5 8.2	1.2 1.2	8.0	6.9 6.9	19.0 19.0	27 27	3D-2	100
16mm²	M 5	3D-1922	5.3	10.0	5.1	1.2	10.0	7.7	20.0	26	3D-2	50

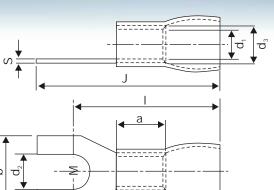


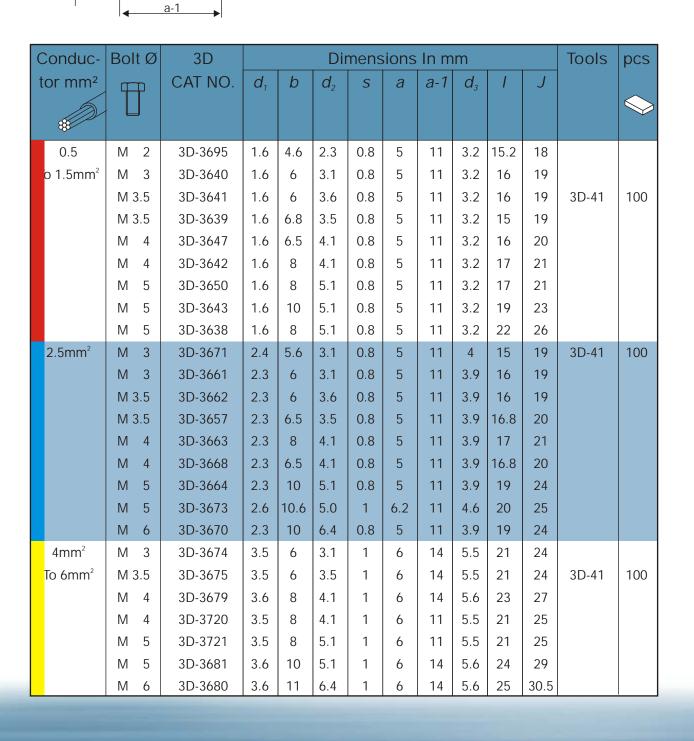
Sheet Metal Lugs, Fork Type

Standard Type, with Insulating Sleeve

Material: E-Copper With PVC Sleeve

Surface: Tin Plated



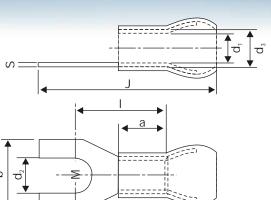




Sheet Metal Lugs, Fork Type

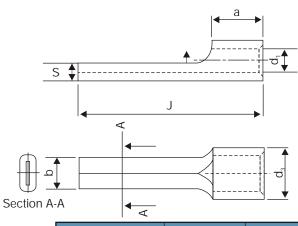
Double Grip, With Insulating Sleeve Material: E-Copper With PVC Sleeve

Surface: Tin Plated



Conductor	Bolt Ø	3D	3D Dimensions in mm						Tools	pcs		
mm²		CAT NO.	d ₁	d_3	d_2	b	S	а	1	J		
0.5 to 1.5mm ²	M 3.5	3D-3685	1.6	3.2	3.5	6.8	0.8	4	14.8	19	3D-41	100
2.5mm²	M 3.5	3D-3687	2.3	3.9	3.5	6.5	0.8	5	16.8	20	3D-41	100
4mm² to 6mm²	M 3	3D-3689	3.5	5.5	3.1	6	1	6	20.5	24	3D-41	100
	M 3.5	3D-3690	3.5	5.5	3.5	6	1	6	20	24		

Sheet Metal Lugs, Rectangular Pin Type

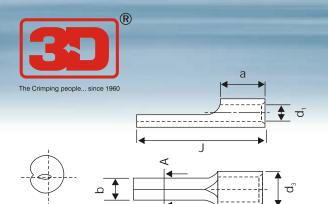




Brazed Seam, Material : E Copper Surface : Tin Plated

Conductor	3D		Din	nensior	ns in mr	m		Tools	pcs
mm ²	CAT NO.	d ₁	d ₃	b	S	а	J		
10mm ²	3D-1041	4.3	6.7	4.3	2.4	8	22	3D-17	100
16mm ²	3D-1042	5.3	7.3	2.7	2	10	25	3D-17	50
16mm ²	3D-1043	5.8	8.2	5.5	2.4	10	26.0	3D-17	50
25mm²	3D-1044	7.5	11.1	7.0	3.6	11	31.0	3D-109	50
35mm ²	3D-1045	9.0	12.6	8.0	3.6	12	37.0	3D-109	50
50mm ²	3D-1046	10.5	14.1	9.0	3.6	16	42.0	3D-109	50
70mm ²	3D-1047	12.0	16.0	10.0	4	18	45.0	3D-109	25

Section A-A



⋖

Sheet Metal Lugs, Round Pin Type

W/O Sleeve, Brazed Seam Material: E-Copper Surface: Tin Plated



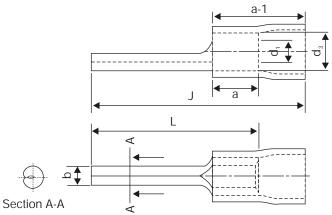
Conductor	3D		Dime	ensions	in mm		Tools	pcs
mm²	CAT NO.	d ₁	d ₃	b	а	J		
0.5 To 1.5mm ²	3D-1012	1.6	3.2	1.9	5	17	3D-17 3D-2	100
	3D-1015 3D-1019	1.6 1.8	3.2 3.2	1.9 1.9	5 5	14 17		
2.5mm ²	3D-1020	2.4	4	1.7	4.2	14.4	3D-17 3D-2	100
	3D-1021 3D-1023	2.3 2.3	3.9 3.9	1.9 1.9	5 5	17 21		
4mm ²	3D-1028	2.8	4.5	1.7	4.2	14.4	3D-17 3D-2	100
	3D-1030	2.9	4.9	2.7	6	20		
6mm ²	3D-1037	3.6	5.6	2.6	6.4	20.4	3D-17 3D-2	100
	3D-1036 3D-1039	3.6 4	5.6 6	2.7 2.7	6 6	20 20		

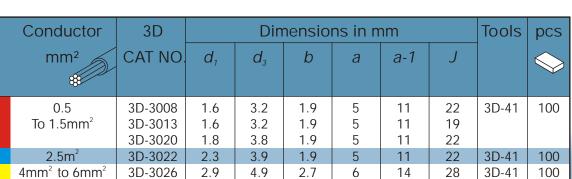
Sheet Metal Lugs, Round Pin Type

With Insulating Sleeve

Surface: Tin Plated

Material: E-Copper With PVC Sleeve

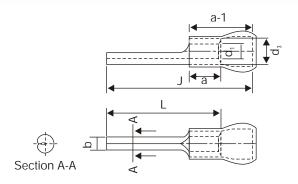






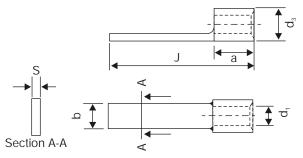
Sheet Metal Lugs, Round Pin Type

Double Grip, With Insulating Sleeve Material: E-Copper With PVC Sleeve Surface: Tin Plated





Conductor	3D		Dimensions in mm							Tools	pcs
mm²	CAT NO.	d ₁	d_3	b	S	а	a-1	J	L		
0.5 to 1.5mm ²	3D-3040	1.6	3.2	1.9	0.8	5	11	22	17	3D-41	100
2.5mm²	3D-3043	2.3	3.9	1.9	0.8	5	11	22	17	3D-41	100
4mm² to 6mm²	3D-3046	2.9	4.9	2.7	1	6	14	29	20	3D-41	100

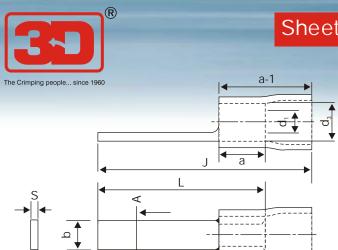


Sheet Metal Lugs, Flat Pin Type

Standard Type Sleeve, Brazed Seam Material: E-Copper

Surface: Tin Plated

Conductor	3D		Dim	ensions	s In mm			Tools	pcs
mm²	CAT NO.	d,	d ₃	b	S	а	J		
0.5 to 1.5mm ²	3D-1011	1.6	3.2	3.1	0.8	5	17	3D-17	100
	3D-1013	1.6	3.2	2.3	0.8	5	15.5	3D-2	
	3D-1014	1.6	3.2	2.3	0.8	5	23.5		
2.5mm ²	3D-1022	2.3	3.9	3.1	0.8	5	17		
	3D-1027	2.4	4	3.1	0.8	4.2	14.4		
	3D-1024	2.3	3.9	2.3	0.8	5	23.5		
	3D-1025	2.3	3.9	2.8	0.8	5	14	3D-17	100
	3D-1029	2.8	4.4	3.1	0.8	4.2	14.4	3D-2	
4mm ²	3D-1032	3.6	5.6	5.1	1	6	20		
To 6mm ²	3D-1035	3.4	5.5	5.1	1	6.35	20.6	3D-17	
	3D-1038	3.6	5.6	2.8	1	6	16	3D-2	



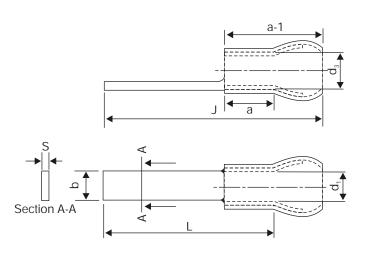
Sheet Metal Lugs, Insulated Flat Pin Type

With Insulating Sleeve Material: E-Copper With PVC Sleeve Surface: Tin Plated



Conducto	r 3D		Dimensions In mm							Tools	pcs
mm²	CAT NO.	d_1	d ₃	b	S	а	a-1	J	L		
*											
0.5	3D-3009	1.6	3.2	3.1	0.8	5	11	22	17	3D-41	100
To 1.5mm ²	3D-3011	1.6	3.2	2.3	0.8	5	11	20.5	15.5		
	3D-3012	1.6	3.2	2.3	0.8	5	11	28.5	23.5		
2.5mm ²	3D-3023	2.3	3.9	3.1	0.8	5	11	22	17	3D-41	100
	3D-3025	2.3	3.9	2.3	0.8	5	11	28.5	23.5		
4mm² to 6mn	n ² 3D-3027	3.6	5.6	5.1	1	6	14	36	20		

Sheet Metal Lugs, Insulated Flat Pin Type Double Grip



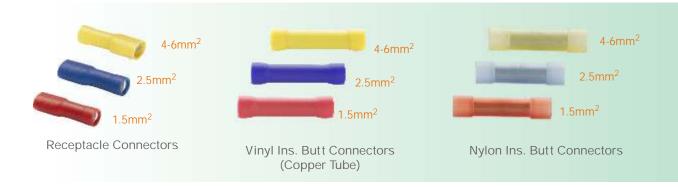
With Insulating Sleeve Material: E-Copper With PVC Sleeve Surface: Tin Plated

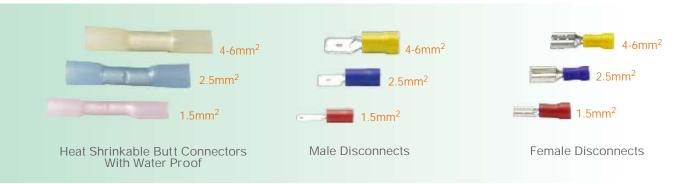


Conductor	3D		Dimensions In mm						Tools	pcs	
mm²	CAT NO.	d ₁	d_{3}	b	S	а	a-1	J	L		
2.5mm ²	3D-3044	2.3	3.9	3.1	0.8	5	11	22	17	3D-41	100



Brass / Copper Connectors, Male / Female Disconnects with Tin Plated



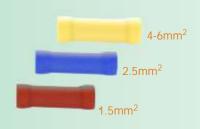


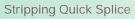






Bus Bar & Transformer Type Cable Lugs & Brass Connectors with Tin Plated







Vinyl Ins. Butt Connectors (Copper Tube)



Nylon Ins. Butt Connectors



Close End Connectors



Terminals For Transformer Strip Binding



Copper Terminal



Copper Bus Bar

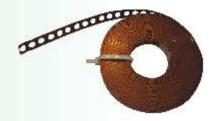


Copper Bus Bar



T Aluminium & Copper Connector





X Aluminium & Copper Connector Copper Earthing Strips Plain & Perforated





Hand Crimping Tool - 3D-2



• Crimping tool for non-insulated brazed copper terminals, tubular lugs and connectors.

Ratchet mechanism for quick locking and unlocking.

- Crimping range is from 1.5mm² to 16mm²
- The jaw is made from EN 19 and handles from spring steel giving strength and durability to the tool. Rubber grips provide ergonomic handling and a good grip.
- Ratchet mechanism for quick locking and unlocking.



New

The jaws are made from EN 19.——
The ergonomic grips are made from polypropylene





Patchet mechanism for quick locking and unlocking.

Spring steel handles to give strength and durability to the tool. Rubber grips provide ergonomic handling.



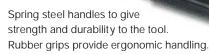
- Crimping tool for PVC/Nylon insulated, double grip, terminals and connectors.
- Crimping range is from 1.5mm² to 6mm².
- The jaws are made from EN 19.
- The handles are made from spring steel giving strength and durability to the tool. Rubber grips Provide ergonomic handling and a good grip.
- Ratchet mechanism for quick locking and unlocking. The crimping pressure can also be adjusted to accommodate different terminal sizes.

EN 19 forging flat made jaw, 8mm thick to accommodate all lengths of end sleeves.

Ratchet mechanism for quick locking and unlocking

Hand Crimping Tool - 3D-48





- Crimping tool for end sealing ferrules insulated and non insulated.
- Crimping range is from 0.5mm² to 16mm².
 The jaw is made from EN 19 forging flat and is 8mm thick to accommodate all lengths of end sleeves.
- Crimp profile is v-shaped.
- The handles are made from spring steel giving strength and durability to the tool. Rubber grips
 Provide ergonomic handling and a good grip.

 Ratchet mechanism for quick locking and unlocking





EN 19 forging flat made jaw, 8mm thick to accommodate all lengths of

end sleeves.

The handles are made from spring steel giving strength and durability to the tool. Rubber grips provide ergonomic handling and a good grip.





Ratchet mechanism for quick locking and unlocking.

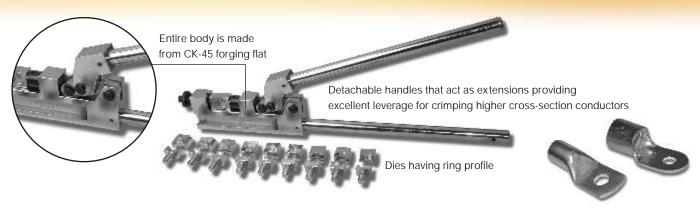


- Crimping range is from 0.5 mm² to 6 mm²
- The jaw is made from EN 19 forging flat and is 8mm thick to accommodate all lengths of end sleeves.
- Crimp profile is trapezoid-shaped.
- The handles are made from spring steel giving strength and durability to the tool. Rubber grips provide ergonomic handling and a good grip.
- Ratchet mechanism for quick locking and unlocking.



- Crimping range is from 10mm² to 16mm²
- The jaw is made from EN 19 forging flat to accommodate all lengths of end sleeves.
- Crimp profile is trapezoid-shaped.
- The jaw is made from EN 19 and handles from spring steel giving strength and durability to the tool. Rubber grips provide ergonomic handling and a good grip.
- Ratchet mechanism for quick locking and unlocking.





- Single tool accommodates a wide array of terminals (copper and aluminum).
- Entire body is made from CK-45 forging flat. It is chrome plated for corrosion resistance and finish.
- Detachable handles that act as extensions providing excellent leverage for crimping higher cross-section conductors.

3D-95	CRIMPING	DESCRIPTION	STD. DIES	HANDLE
VARIANTS	CAPACITY			
3D-95R	10 - 95 mm²	For Cu Light duty/ Al. terminals . with Al. cables	Ring dies > 10 ² , 16 ² , 25 ² , 35 ² , 50 ² , 70 ² , 95 ²	Not Included
3D-96	10 - 185 mm²	For Cu Light duty/ Al. terminals . with Al. cables	Ring dies > 10 ² , 16 ² , 25 ² , 35 ² , 50 ² , 70 ² , 95 ² , 120 ² , 150 ² , 185 ²	Included
3D-95H	2.5 - 185 mm²	For Al terminals to Al. cables	Hex dies > 2.5 ² to 185 ²	Included
3D-107H	2.5 - 185 mm ²	For Cu Light duty to Al cables	Included	Included
3D-108H	1.5 - 185 mm²	For Cu terminals to Cu Cables	Hex dies $> 1.5^2$ to 185^2	Included
3D- 109	10 - 95 mm²	For Ring Terminals	10 - 95 mm2	Not Included
3D-110	25 - 185 mm²	For End Sealing Ferrules	25° to 185°	Included



- Designed for Al Lugs & Connectors (as per IS standards) and Cu. Light duty lugs only
- Entire body is made from CK-45 forged flat. It is chrome plated for corrosion resistance & finish.
- Crimping range is from 10 to 185mm²
- Detachable handles that act as extensions providing excellent leverage for crimping higher cross-section conductors.
- Not recommended for Sheet metal lugs.
- Tool can adopt to conventional ring and hex dies.



chrome plated for corrosion resistance made from CK-45 forged flat





Dies having hexagonal profile

- The mail body is made from CK-45 forged flat. High strength and durability.
 It is CNC machined for accuracy and finish.
- It is chrome plated for corrosion resistance.
- Cam-Gear powered mechanism for effortless crimping and automatic release of die.

3D-7	CRIMPING	DESCRIPTION	STD. DIES	EXTRA	DIES *
VARIANTS	CAPACITY			CAT NO.	FOR CONDUCTOR (mm2)
3D-7	2.5 - 400 mm ²	For Crimping Al.	120², 150²,	3D-316	10 ² , 16 ² , 25 ²
		terminals /	185², 240²,	3D-317	2.5 ² , 4 ² , 6 ² , 35 ²
		connectors Al. cables	300², 400²	3D-318	50 ²
				3D-319	70 ²
				3D-320	95 ²
3D-116	2.5 - 400 mm ²	For Crimping Copper	120 ² , 150 ² ,	3D-641	10 ² , 16 ² , 25 ²
		light duty terminals/	185², 240²,	3D-642	4 ² , 6 ² , 35 ²
		connectors to Al. cables	300 ² , 400 ²	3D-643	2.5^2 , 50^2
				3D-644	70 ²
				3D-645	95 ²
3D-117	1.5 - 400 mm ²	For Crimping Heavy duty	120², 150²,	3D-652	10 ² , 16 ² , 25 ²
		copper terminals /	185², 240²,	3D-653	4 ² , 6 ² , 35 ²
		connectors to	300², 400²	3D-654	1.5 ² , 2.5 ² , 50 ²
		XLPE Cu. Cables.		3D-655	70 ²
				3D-656	95 ²

* Extra dies on extra payment

Cable Cutter - 3D-31



Entire tool is blackened to resist corrosion.

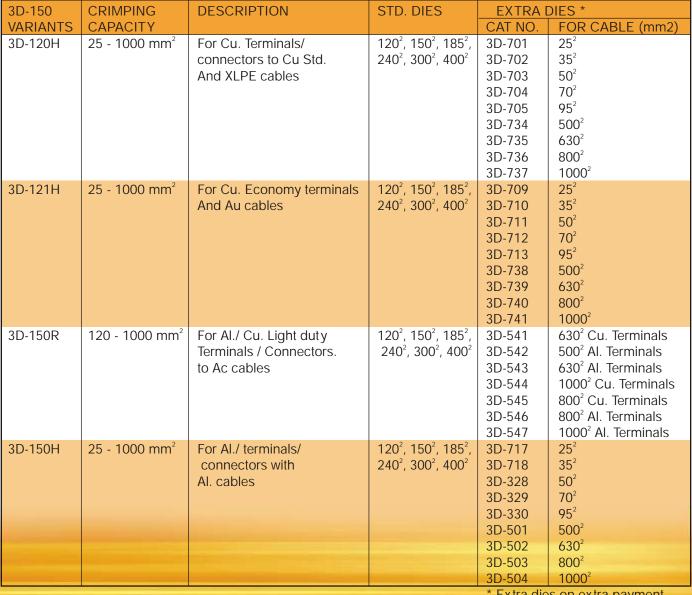
- Wire cutting tool with a range of 6mm diameter.
- Light weight and simple to use.
- Made from EN 42 steel, very durable and the blade retains sharp edge after prolonged use.
- Entire tool is blackened to resist corrosion.







- Highly versatile tool for heav y-duty crimping upto 1000 mm²
- Chrome plated MS body for corrosion resistance.
- Hydraulic pump (3D-149) which is hand operated and exerts a pressure of 350 kg/cm³
- Optional trolley and pressure gauge can be provided for easy movement.



^{*} Extra dies on extra payment





- Hand operated hydraulic crimping tool for aluminium and copper lugs ranging from 25 to 400mm²
- Lightweight head is made from EN-19 and is blackened for corrosion resistance.
- The handle is knurled for extra grip.

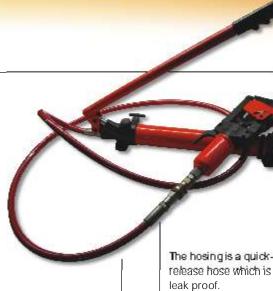
3D-100	CRIMPING	DESCRIPTION	STD. DIES	EXTRA D	DIES *
VARIANTS	CAPACITY			CAT NO.	FOR CONDUCTOR (mm2)
3D-100	25 - 400 mm ²	For Copper terminals	120 ² , 150 ² , 185 ² ,	3D-781	25 ²
		and connectors to .	240 ² , 300 ² , 400 ²	3D-782	35 ²
		Cu. Std And		3D-783	50 ²
		XLPE cables.		3D-784	70 ²
				3D-785	95 ²
3D-125	25 - 400 mm ²	For Cu Light duty	120 ² , 150 ² , 185 ² ,	3D-794	25 ²
		and connectors to	240 ² , 300 ² , 400 ²	3D-795	35 ²
		Al. cables		3D-796	50 ²
				3D-797	70 ²
				3D-798	95 ²
3D-124	25 - 400 mm ²	For AI terminals and	120 ² , 150 ² , 185 ² ,	3D-807	25 ²
		connectors to	240 ² , 300 ² , 400 ²	3D-808	35 ²
		Al. cables		3D-809	50 ²
				3D-810	70 ²
				3D-811	95 ²
3D-100A	500 - 630 mm ²	For AI terminals and	500², 630²	3D-818	500 ²
New		Cu Light duty terminals		3D-819	630 ²
7		and connectors			

^{*} Extra dies on extra payment





Made from EN 47 steel, very durable and the blade retains sharp edge after prolonged use.





Can cut upto dia 40



- done with a Hand-operated hydraulic pump (3D-170).Light weight and simple to use.
- Made from EN 47 steel, very durable and the blade retains sharp edge after prolonged use.
- It features a light weight but robust forged head that fits nicely into the operator's hand.
- Entire tool is blackened to resist corrosion.
- The pump is light and portable, a must for onsite usage. The hosing is a quick-release hose which is leak proof. It can provide a pressure of 250 kg/cm^{3.}



- Hand operated hydraulic crimping tool for tubular copper heavy duty and copper economy and aluminum lugs.
- Body is made from CK-45 forged flat. The crimping head is made from cast EN-19. Tool is light in weight and robust for rough handling.
- The crimping head is interlocking and swivels 180 degrees for quick change of dies.
- Crimping range is from 10 to 120mm²
- Crimping is complete within 20 strokes.
- Comes with a wooden box with excellent finish
- The dies are made from EN-19 forging flat and are chrome plated for corrosion resistance.



Quality Policy

We, at billets ELEKTRO WERKE Ltd.

are committed to achieving full customer satisfaction and enhancing it.
This commitment is shared by all our employees and is an integral part of the fundamental value system of our company.

We shall achieve this by continual improvement of processes, products, services and systems, designed to meet the expectations of the Customers, and thereby foster good partnerships with them.



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